

# *Owner's Guide and Installation Instructions*



## *Continuous Flow Gas Indoor Water Heater 862 series 627 models*

### **INSTALLER:**

The **ONLY** suitable flue parts are certified Rheem coaxial flue components carrying the following label:



**DO NOT** use any other type of flue parts.  
Carefully follow the Installation Instructions.

### **OPERATOR:**


**DO NOT OPERATE THIS WATER HEATER:**

- Unless a certified Rheem coaxial flue system, venting to the outside through a certified Rheem terminal, is installed in accordance with the Installation Instructions.
- If a loud continued vibration occurs during operation



*Install a Rheem*

*This water heater must be installed and serviced by a qualified person.  
Please leave this guide with a responsible officer.*

 **Warning:** Upon completion of the installation and commissioning of the water heater, leave this guide with the householder or a responsible officer. **DO NOT** leave this guide inside of the cover of the water heater, as it may interfere with the safe operation of the water heater or ignite when the water heater is turned on.

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#### **PATENTS**

This water heater may be protected by one or more patents or registered designs in the name of Rheem Australia Pty Ltd or Paloma Co., Ltd.

Rheem Australia Pty Ltd is the supplier of the Rheem range of continuous flow gas water heaters, manufactured by Paloma Co., Ltd., a world leader in water heater technology and manufacture.

#### **TRADEMARKS**

® Registered trademark of Rheem Australia Pty Ltd.  
™ Trademark of Rheem Australia Pty Ltd.

**Note:** Every care has been taken to ensure accuracy in preparation of this publication. No liability can be accepted for any consequences, which may arise as a result of its application.

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**RESPONSIBLE OFFICER - We recommend you read pages 4 to 14.**  
The other pages are intended for the installer but may be of interest.

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## ABOUT YOUR WATER HEATER

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### WATER HEATER APPLICATION

This water heater is designed for the purpose of heating potable water. Its use in an application other than this may shorten its life.

### MODEL TYPE

The Rheem® continuous flow gas water heater model you have chosen is for indoor installation only. This model has an extended manufacturer's warranty (refer to [the Rheem warranty](#) on page 55).

The water heater has a maximum preset outlet temperature setting of:

- 862 series 82°C

If a temperature controller is connected to the water heater, this will override the preset outlet temperature setting and the maximum temperature setting will be:

- Kitchen controller connected 60°C
- Bathroom controller only connected 50°C

### WATER HEATER OPERATION

The water heater operates automatically, heating water as it passes through the water heater. When a hot tap is opened, the gas burners ignite to provide immediate heating of the water. The heat produced by the burner is transferred to the water through the heat exchanger. The water is heated to a constant temperature by the automatic adjustment of the gas supply to the burner to suit the water flow rate. The gas burners extinguish when the hot tap is closed.



Automatic safety controls are fitted to the water heater to provide safe and efficient operation.

### GAS BOOSTING FOR A SOLAR WATER HEATER

The 862 series water heater may be installed as an in-series gas booster to a solar water heater. For information relating to the function and operation of the solar water heater, refer to the Owner's Guide and Installation Instructions supplied with the solar water heater.

Water stored in the solar storage tank passes through the in-series gas booster when a hot tap is opened. Solar heated water can reach temperatures up to 70°C to 80°C for a Premier Loline and Loline pumped system and a Hiline thermosiphon system and possibly higher for a Premier Hiline thermosiphon system.

The in-series gas booster is for heating water at times of low solar energy gain, such as during cloudy or rainy weather, or during colder months. The in-series gas booster operates automatically.

When the solar heated water is at a temperature higher than 2°C below a water heater preset outlet temperature setting of up to 75°C (i.e. 68°C or above if the preset outlet temperature setting is 70°C) or higher than 4°C below a water heater preset outlet temperature setting of 82°C, the flow passes through the in-series gas booster without boosting. When the solar heated water is at a temperature lower than 2°C below a water heater preset outlet temperature setting of up to 75°C (i.e. below 68°C if the preset outlet temperature setting is 70°C) or lower than 4°C below a water heater preset outlet temperature setting of 82°C, the in-series gas booster heats the water to a minimum temperature of the preset outlet temperature setting.

## MAINS PRESSURE

The water heater is designed for direct connection to the mains water supply. If the mains supply pressure in your area exceeds that [shown on page 17](#), a pressure limiting valve must be fitted. The supply pressure should be greater than 140 kPa for the rated flow and performance to be achieved.

## HOW HOT SHOULD THE WATER BE?

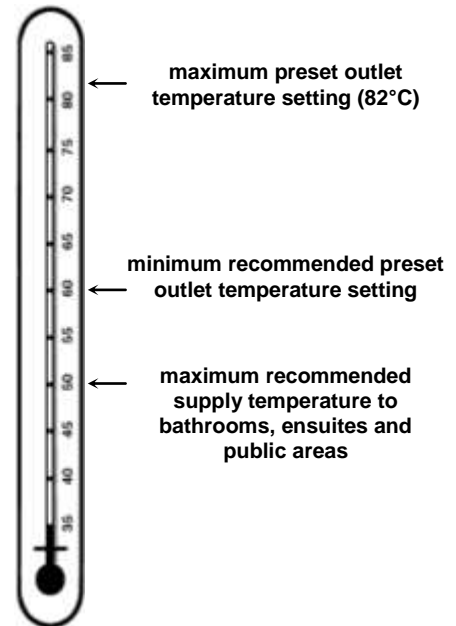
The water heater has a maximum preset outlet temperature setting of 82°C. For applications requiring sanitising temperatures, the outlet temperature should be set at 82°C. The minimum recommended preset outlet temperature setting is 60°C.

If the water heater is installed as part of a circulated hot water flow and return system in a building, the preset outlet temperature setting of the water heater must be set to at least 60°C.

If a controller is not installed, the water heater heats the water to the preset outlet temperature setting. The factory preset outlet temperature setting is:

- 862 series      60°C      for a single water heater
- 60°C      as part of a Multipak<sup>®</sup> system
- 70°C      as part of a Commpak<sup>®</sup> system

**Note:** The preset outlet temperature setting of this water heater cannot be adjusted by the householder. The setting can only be adjusted by the installer, Rheem Service or their nearest Accredited Service Agent.



**Note:** AS 3498 requires that a water heater provides the means to inhibit the growth of Legionella bacteria in potable water. When this water heater is used as an in-series booster for a solar water heater it can satisfy this AS 3498 requirement provided it is energised, the booster preset outlet temperature setting is 70°C or higher, and that a remote temperature controller is not used.

**⚠ Warning:** Temperature controllers **must not** be fitted to this water heater (862 series) if it is installed as an in-series gas booster with a solar water heater system or if a Water Star water heater is installed because water at a temperature much higher than the controller setting can be delivered. If a solar or Water Star water heater has been installed to an existing water heater installation, then all controllers **must be** disconnected and removed.

If this water heater is installed as part of a solar water heater system, the system can deliver water at temperatures from 58°C up to 80°C and possibly higher depending upon the model of solar water heater installed.

## HOTTER WATER INCREASES THE RISK OF SCALD INJURY

This water heater can deliver water at temperatures which can cause scalding. Check the water temperature before use, such as when entering a shower or filling a bath or basin, to ensure it is suitable for the application and will not cause scald injury.

We recommend and it may be required by regulations that an approved temperature limiting device be fitted into the hot water piping to ablution, bathing and public areas when an 862 series water heater is installed. This will keep the water temperature below the maximum permitted by AS/NZS 3500.4 to these areas. The risk of scald injury will be reduced and if no controllers are installed and the preset outlet temperature setting has not been adjusted below 55°C or if a Kitchen controller is installed, still allow hotter water to the kitchen, laundry and other areas requiring sanitising temperatures.

**⚠ WARNING**

This water heater is only intended to be operated by persons who have the experience or the knowledge and the capabilities to do so. This water heater is not intended to be operated by persons with reduced physical, sensory or mental capabilities i.e. the infirm, or by children. Children should be supervised to ensure they do not interfere with the water heater.

The water heater uses 240 Volt AC electrical power for operation of the control systems and the combustion fan. The removal of the front panel will expose 240 V wiring. It must only be removed by a qualified person.

The power lead from the water heater must be plugged into an electrical outlet. Take care not to touch the power plug with wet hands.

**SAFETY**

This water heater is supplied with temperature sensors, a FlameSafe® protection system and a pressure relief valve. These devices must not be tampered with or removed. The water heater must not be operated unless each of these devices is fitted and is in working order.

If the power supply cord or plug is damaged, it must be replaced by a qualified person in order to avoid a hazard. The power supply cord and plug must be replaced with a genuine replacement part available from Rheem. Phone Rheem Service or their nearest Accredited Service Agent to arrange for an inspection.

**⚠ Warning:** For continued safety of this water heater it must be installed, operated and maintained in accordance with the Owner's Guide and Installation Instructions.

**The Rheem warranty may not cover faults if relief valves or other safety devices are tampered with or if the installation is not in accordance with these instructions.**

- Do not store **flammable or combustible materials** near the water heater. Flammable liquids (such as petrol), newspapers and similar articles must be kept well away from the water heater and the flue terminal.
- Do not use **aerosols, stain removers and household chemicals** near the water heater whilst it is working. Gases from some aerosol sprays, stain removers and household chemicals become corrosive when drawn into a flame.
- Do not store **swimming pool chemicals, household cleaners**, etc., near the water heater.
- Do not place anything on top of the water heater or in contact with the flue terminal. Ensure the flue terminal is not obstructed in any way at any time.
- Do not use Propane / Butane gas mixtures in a Propane model. A Propane model is designed to operate on Propane only. The use of Propane / Butane mixture, such as automotive LPG fuel, in a Propane model is unsafe and can cause damage to the water heater.



**PRECAUTIONS**

Where damage to property can occur in the event of the water heater leaking, the water heater must be installed over a safe tray. Construction, installation and draining of a safe tray must comply with AS/NZS 3500.4 and all local codes and regulatory authority requirements.

The water heater must be maintained in accordance with the Owner's Guide and Installation Instructions. Refer to ["General Maintenance"](#) on page 7, ["Minor Six Month Maintenance"](#) on page 7 and ["Annual Service"](#) on page 7.

If this water heater is to be used where an uninterrupted hot water supply is necessary for your application or business you should ensure that you have back up redundancy within the hot water system design. This should ensure the continuity of hot water supply in the event that this water heater were to become inoperable for any reason. We recommend you seek advice from your plumber or specifier about your needs and building back up redundancy into your hot water supply system.

**GENERAL MAINTENANCE**

The jacket of the water heater can be cleaned with a soft cloth and warm mild soapy water. Under no circumstances should abrasive materials or powders be used.

**Condensate Trap**

A condensate trap may be installed as part of a condensate drain line from the secondary flue system. Regularly check a condensate trap, if one is installed, to ensure it is filled with water. If a trap is dry or the water level is low, then a trap must be refilled.

To check and / or refill a trap with water, remove the clamp securing the hose of the condensate trap to the spigot on the flue outlet. Remove the hose from the spigot and fill the condensate trap with water. Reconnect the hose to the spigot. Ensure the hose is not kinked when reconnected.

**⚠ Warning:** Failure to fill a Condensate Trap with water may cause flue gases to escape through the drain line.

**MINOR SIX MONTH MAINTENANCE**

It is recommended minor maintenance be performed every six months by the dwelling occupant.

The minor maintenance includes:

- Check the water level in the condensate trap (if one is installed). Refer to ["Condensate Trap"](#) on page 7.
- Check the drain line from the safe tray (if one is installed) is not blocked.

**ANNUAL SERVICE**

For safe and efficient operation, it is recommended an annual service be conducted on the water heater.

**⚠ Warning:** Servicing of a water heater must only be carried out by qualified personnel. Phone Rheem Service or their nearest Accredited Service Agent.

**Note:** The annual service and routine replacement of any components, if required, are not included in the Rheem warranty. A charge will be made for this work. Only genuine replacement parts should be used on this water heater.

The annual service includes the following actions:

- Check and if necessary adjust the gas pressure.
- Check the operation of and clean the burner.
- Check the water level in the condensate trap (if one is installed).
- Visually check the unit for any potential problems.
- Inspect all connections.
- Check the drain line from the safe tray (if one is installed) is not blocked.

### TO TURN OFF THE WATER HEATER

If it is necessary to turn off the water heater:

- Turn off the controllers(s) (if fitted) by pressing the on / off button.  
The light in the on / off button will go out and the priority light (standard controller) or the ACTIVE light (Deluxe controller), if it is on, will go out.
- Switch off the electrical supply at the power outlet to the water heater if there is no risk of freezing conditions occurring (refer to note below).
- Close the gas isolation valve at the inlet to the water heater.
- Close the cold water isolation valve at the inlet to the water heater.

**Note:** If there is a risk of freezing conditions, the electrical supply to the water heater should not be switched off unless the water heater is drained, otherwise damage could result (refer to [“Frost Protection”](#) on page 9 and [“Draining the Water Heater”](#) on page 9).

### TO TURN ON THE WATER HEATER

- Screw in the drain plugs at the cold water inlet and hot water outlet of the water heater if the water heater has been drained.
- Open all of the hot taps in the house (don't forget the shower).
- Open the cold water isolation valve fully at the inlet to the water heater.

Air will be forced out of the taps.

- Close each tap as water flows freely from it.
- Open the gas isolation valve fully at the inlet to the water heater.
- Plug in the power supply cord at the power outlet.
- Switch on the electrical supply at the power outlet to the water heater.
- Turn on a controller, if one is fitted, by pressing the on / off button.

The light in the on / off button and the priority light (standard controller) or ACTIVE light (Deluxe controller) will both glow.

The water heater will operate automatically when you open a hot tap.

### GOING ON HOLIDAYS

If you are going on holidays, it is not necessary to turn the water heater off. If it is necessary to turn off the water heater, refer to [“To Turn Off The Water Heater”](#) on page 8.



**FROST PROTECTION**

The water heater has a frost protection system. The frost protection system will protect the water heater from damage, by preventing ice forming in the waterways of the water heater, in the event of freezing conditions occurring.

**Notes:**

- The frost protection system will be rendered inoperable if electrical power is not available at the water heater. Damage caused by freezing due to the unavailability of power at the water heater is not covered by the Rheem warranty (refer to [“Terms of the Rheem Warranty”](#) on page 55).
- If it is necessary to switch the power off to the water heater and there is a risk of freezing, then it is necessary to drain the water heater (refer to [“Draining the Water Heater”](#) on page 9).
- Pipe work to and from the water heater must be adequately insulated to prevent freezing.
- The water heater is not suitable for installation in areas where the ambient temperature falls below -20°C (including wind chill factor).
- Refer to [“Terms of the Rheem Warranty”](#) on page 55.

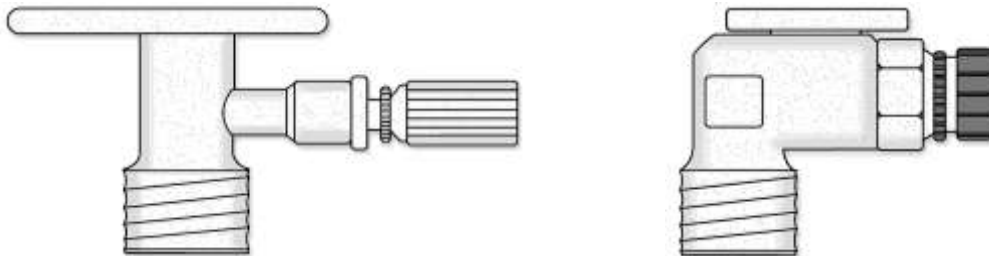
**DRAINING THE WATER HEATER**

- Turn off the water heater (refer to [“Turn Off The Water Heater”](#) on page 8).
- Open a hot tap (preferably the shower outlet).
- Unscrew the two drain plugs, one each at the cold water inlet and hot water outlet, on the underside of the water heater.

Water will drain from the water heater.

- When water stops flowing from the water heater, close the hot tap.

**Note:** It is recommended not to screw the drain plugs back in, until the water heater is to be turned on again.



### HOW DO I KNOW IF THE WATER HEATER IS INSTALLED CORRECTLY?

Installation requirements are [shown on pages 15 to 23](#). The water heater must be installed:

- by a qualified person, and
- in accordance with the installation instructions, and
- in compliance with Standards AS/NZS 3500.4, AS 5601 or AS/NZS 5601.1, as applicable under local regulations, and all local codes and regulatory authority requirements.

**⚠ Warning:** Temperature controllers **must not** be fitted to this water heater (862 series) if it is installed as an in-series gas booster with a solar water heater system or if a Water Star water heater is installed because water at a temperature much higher than the controller setting can be delivered. If a solar or Water Star water heater has been installed to an existing water heater installation, then all controllers **must be** disconnected and removed.

The pipe work between the solar storage tank (if one is installed) and the in-series gas booster has a minimum recommended pipe size of DN20, **MUST BE** of copper and be fully insulated in accordance with the requirements of AS/NZS 3500.4. The insulation must be weatherproof and UV resistant if exposed. The insulation must be fitted up to the connections on both the solar storage tank and the in-series gas booster.

### VICTORIAN CUSTOMERS

Notice to Victorian Customers from the Victorian Plumbing Industry Commission. This water heater must be installed by a licensed person as required by the Victorian Building Act 1993.

Only a licensed person will give you a Compliance Certificate, showing that the work complies with all the relevant Standards. Only a licensed person will have insurance protecting their workmanship for 6 years. Make sure you use a licensed person to install this water heater and ask for your Compliance Certificate.

### DOES THE WATER CHEMISTRY AFFECT THE WATER HEATER?

The water heater is suitable for most public water supplies, however some water chemistries may have detrimental effects on the water heater, its components and fittings. Refer to [“Water Supplies”](#) on page 11.

If you are in a known harsh water area or you are not sure of your water chemistry, have your water checked against the conditions [described on page 11](#).

### HOW LONG WILL THE WATER HEATER LAST?

The water heater is supported by a manufacturer's warranty ([refer to page 55](#)). There are a number of factors that will affect the length of service the water heater will provide. These include but are not limited to the water chemistry, the water pressure, the water temperature (inlet and outlet) and the water usage pattern. Refer to [“Precautions”](#) on page 7.

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## WATER SUPPLIES

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**This water heater must be installed in accordance with this advice to be covered by the Rheem warranty.**

This water heater is manufactured to suit the water conditions of most public reticulated water supplies. However, there are some known water chemistries which can have detrimental effects on the water heater and its operation and / or life expectancy. If you are unsure of your water chemistry, you may be able to obtain information from your local water supply authority. This water heater should only be connected to a water supply which complies with these guidelines for the Rheem warranty to apply.

### CHANGE OF WATER SUPPLY

The changing or alternating from one water supply to another can have a detrimental effect on the operation and / or life expectation of a heat exchanger in a continuous flow water heater.

Where there is a changeover from one water supply to another, e.g., a rainwater tank supply, bore water supply, desalinated water supply, public reticulated water supply or water brought in from another supply, then water chemistry information should be sought from the supplier or it should be tested to ensure the water supply meets the requirements given in these guidelines for the Rheem warranty to apply.

### SATURATION INDEX

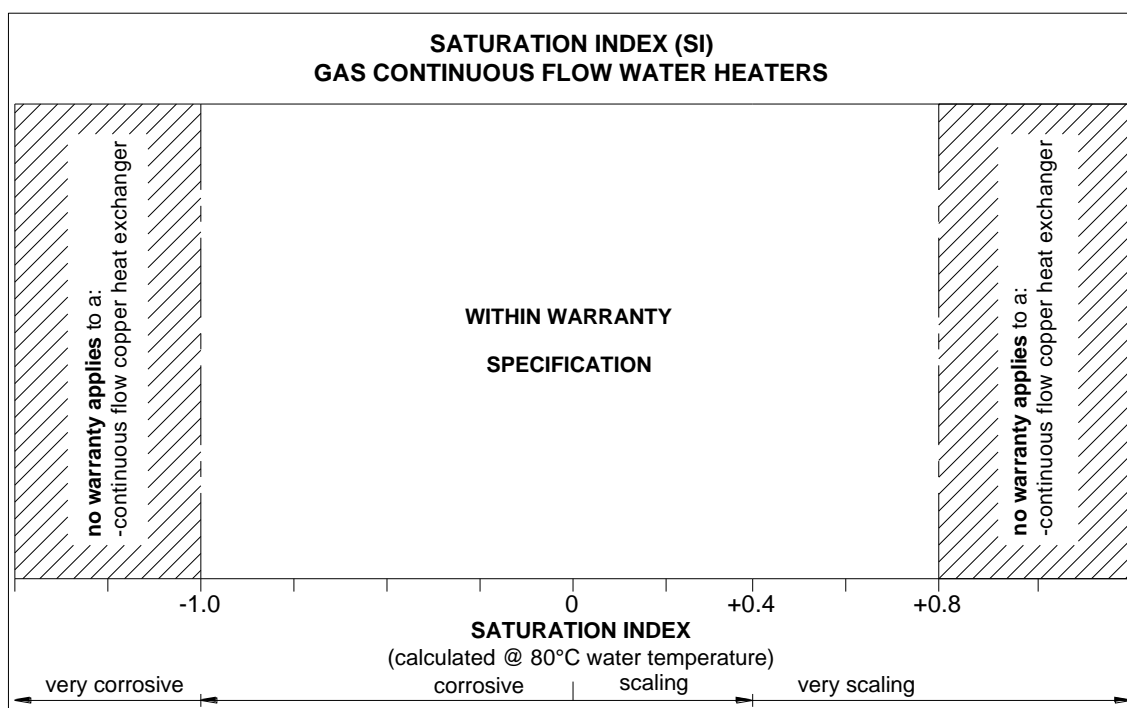
The saturation index (SI) is used as a measure of the water's corrosive or scaling properties.

In a corrosive water supply, the water can attack copper parts and cause them to fail. Where the saturation index is less than  $-1.0$ , the water is very corrosive and the Rheem warranty does not apply to a copper heat exchanger in a continuous flow water heater.

In a scaling water supply calcium carbonate is deposited out of the water onto any hot metallic surface. Where the saturation index exceeds  $+0.80$ , the Rheem warranty does not apply to a copper heat exchanger in a continuous flow water heater.

Water which is scaling may be treated with a water softening device to reduce the saturation index of the water.

Refer to the [Saturation Index chart](#) on page 11.



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## SAVE A SERVICE CALL

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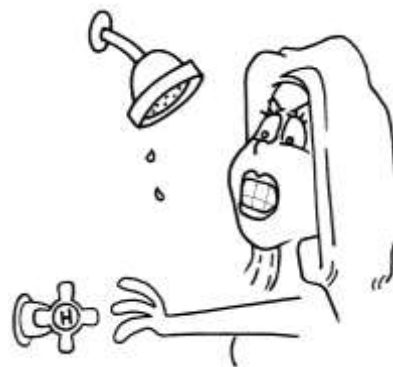
Check the items below before making a service call. You will be charged for attending to any condition or fault, which is not related to manufacture or failure of a part (refer to “[Terms of the Rheem Warranty](#)” on page 55).

### NO DISPLAY ON THE CONTROLLER (IF FITTED)

- Is the controller turned on?  
Press the on / off button.
- Is the water heater plugged in and the power outlet switched on?
- Is power available in the premises?  
Try using another electrical appliance.

### COLD WATER FROM THE HOT TAP

- Is the controller turned on?  
Press the on / off button.
- Close the hot tap, wait 10 seconds and open the hot tap again.
- Is the hot tap open enough?  
The burners will not light if the flow rate is less than 2.0 L / min.
- Is the water heater plugged in and the power outlet switched on?
- Is power available in the premises?  
Try using another electrical appliance.
- Is the isolation valve in the gas line open?
- Is there a gas supply to the rest of the premises?  
Try lighting another gas appliance.
- Has the gas line been purged of air after installation?  
Refer to your plumber.



### WATER IS TOO HOT OR NOT HOT ENOUGH

- Is the preset outlet temperature of the water heater higher than required?
- Does the controller you are using have priority?

### NO WATER FROM THE HOT TAP

No flow of water from the hot tap may indicate a restriction in or failure of the cold water supply to the water heater. Check for water flow at other taps and that the cold water isolation valve ([refer to page 24](#)) is fully open.

### WATER FLOW FLUCTUATES

More than two or three taps in use at the same time may cause a decrease in the hot water flow from the taps. This can also be evident if the water heater has been installed as an in-series gas booster to a solar water heater and the solar heated water is at a low temperature.

- Are there more than two or three taps open, or are appliances such as a dishwasher or washing machine, in use at the same time?  
Ensure only two or three taps or appliances are on at the one time.
- Check the flow of the water from one tap, e.g., the shower.  
The shower should be adjusted so the hot tap is fully open.

**GAS BOOSTER OPERATING TOO FREQUENTLY**

If the water heater is installed as an in-series gas booster to a solar water heater, you may find that the water heater operates more frequently than expected. This will occur when the solar heated water temperature is lower than 2°C below a water heater preset outlet temperature setting of up to 75°C (i.e. below 68°C if the preset outlet temperature setting is 70°C) or lower than 4°C below a water heater preset outlet temperature setting of 82°C, which may be experienced during periods of low solar energy gain or if there has been heavy hot water usage. Factors to consider are:

- **Hot tap not used recently**

If a hot tap has not been used for a while, the water in the pipe work between the solar storage tank and the in-series gas booster may have cooled down. The in-series gas booster will sense the cooler water and this will cause the burners on the water heater to ignite and boost the water temperature when a hot tap is first turned on. The burners will extinguish when solar heated water at a temperature higher than 2°C below a water heater preset outlet temperature setting of up to 75°C (i.e. 68°C or above if the preset outlet temperature setting is 70°C) or higher than 4°C below a water heater preset outlet temperature setting of 82°C from the solar storage tank reaches the in-series gas booster (refer also to "[Fan Continues to Run after Water Heater Operation Stops](#)" on page 13).

- **Insufficient sunlight**

Insufficient sunlight due to cloudy weather during hotter months or low solar energy contribution in colder months may mean the in-series gas booster operates more often.

- **Collectors shaded**

If trees or other objects shade the solar collectors or if the glass is dirty, the effectiveness of the solar collectors will be greatly reduced. Have the trees trimmed or the solar collectors relocated if the obstruction is permanent or clean the collector glass.

Ensure the glass on your solar collectors is free of dust, salt spray or any other matter, which may reduce the effectiveness of the solar collectors. If the collector glass becomes dirty, hose down or if the solar collectors are accessible, wash the collector glass with water and a soft brush when the solar collectors are cool.

- **Collector area is too small**

For most installations, the number of solar collectors recommended in Rheem literature has been proven to provide the required solar energy to meet the average family needs. However, in some circumstances, it may be necessary to install an additional solar collector.

- **Are you using more hot water than you think?**

Are outlets (especially the showers) using more hot water than you think?

Very often it is not realised the amount of hot water used, particularly when showering. Carefully review the hot water usage. As you have installed an energy saving appliance, energy saving should also be practised. Adjust your water usage pattern to take advantage of maximum solar gains.

Have your plumber install a flow control valve to each shower outlet, basin and sink to reduce water usage.

- **Water heater size**

Do you have the correct size water heater for your requirements?

The sizing guide in the sales literature and on the Rheem website ([www.rheem.com.au](http://www.rheem.com.au)) suggests average sizes that may be needed.

**FAN CONTINUES TO RUN AFTER WATER HEATER OPERATION STOPS**

It is the normal operation of the water heater for the fan to continue running after heating of the water is finished. The fan may run for up to six minutes after the burners extinguish, to prepare for the next ignition.

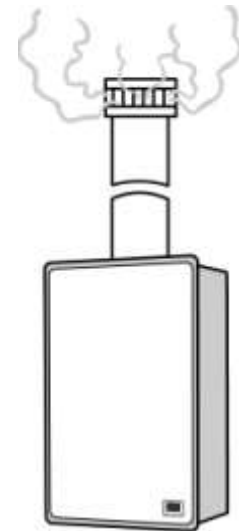
**SMELL OF FLUE GASES**

The flue system may incorporate a condensate drain and condensate trap. A condensate trap must be filled with water to prevent the escape of flue gases. If the water has evaporated flue gases may escape.

Remove the clamp securing the hose of the condensate trap to the spigot on the flue outlet. Remove the hose from the spigot and fill the condensate trap with water. Reconnect the hose to the spigot. Ensure the hose is not kinked when reconnected.

### CLOUDS OF WHITE 'VAPOUR' FROM THE FLUE TERMINAL

During the heating cycle, it is not unusual to see water vapour clouds steaming from the flue terminal, particularly on cold days. This is normal operation of the water heater.



### PRESSURE RELIEF VALVE DISCHARGING

A pressure relief valve is incorporated into the water heater controls. This valve protects the water heater, by allowing water to escape, in the event of excessive pressure build up in the waterways.

- **Normal operation**  
A small volume of water may discharge from the bottom of the water heater when a hot tap is suddenly closed.
- **Continuous dribble**  
A continuous dribble may indicate the water supply pressure is above the design pressure for the water heater. If so, a pressure limiting valve must be installed on the cold water supply pipe to the water heater (refer to "[Mains Water Supply](#)" on page 17).

### ERROR CODE

The water heater provides a diagnostic error code in the event of an interruption to its operation. The error code is displayed on the controller(s) (if installed) and on the OK MONITOR on the front of the water heater as a numerical value. If an error code appears:

- Close the hot tap, turn off the controller(s) and switch off the electrical supply to the water heater.
- Check the gas isolation valve at the gas inlet to the water heater is fully open.
- Wait 5 minutes, then switch on the electrical supply to the water heater, turn on a controller and open a hot tap.



If the error code persists, take note of the numerical code, turn off the hot tap and turn off the controller(s). Phone Rheem Service or their nearest Accredited Service Agent to arrange for inspection.

### HIGHER THAN EXPECTED GAS BILLS

Should you at any time, feel your gas account is too high, we suggest you check the following points:

- Are outlets (especially the showers) using more hot water than you think?

Very often it is not realised the amount of hot water used, particularly when showering. Carefully review the hot water usage. Have your plumber fit a flow control valve to each shower outlet, basin and sink to reduce water usage.

- Is the in-series gas booster operating too frequently?

Refer to "[Gas Booster Operating Too Frequently](#)" on page 13.

- Has there been an increase in hot water usage?

An increase in hot water usage will result in an increase in water heater operation.

- Has your water heating tariff rate been increased by your gas retailer since your previous account?



**IF YOU HAVE CHECKED ALL THE FOREGOING AND STILL BELIEVE YOU NEED ASSISTANCE, PHONE RHEEM SERVICE OR THEIR NEAREST ACCREDITED SERVICE AGENT.**

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## INSTALLATION – WATER HEATER

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**THIS WATER HEATER IS FOR INDOOR INSTALLATION ONLY.  
THIS WATER HEATER IS NOT SUITABLE FOR POOL HEATING.  
Check the water heater is suitable for the gas type available.  
(refer to the rating label on the water heater)**

### INSTALLATION STANDARDS

The water heater must be installed:

- by a qualified person, and
- in accordance with the installation instructions, and
- in compliance with Standards AS/NZS 3500.4, AS 5601 or AS/NZS 5601.1, as applicable under local regulations, and all local codes and regulatory authority requirements.

All packaging materials must be removed from the water heater prior to its installation.

### WATER HEATER APPLICATION

This water heater is designed for use in a single family domestic dwelling for the purpose of heating potable water. Its use in an application other than this may shorten its life.

If this water heater is to be used where an uninterrupted hot water supply is necessary for the application or business, then there should be redundancy within the hot water system design. This should ensure the continuity of hot water supply in the event that this water heater was to become inoperable for any reason. We recommend you provide advice to the system owner about their needs and building backup redundancy into the hot water supply system.

The 862 series of water heater may be installed as an in-series gas booster to a solar water heater. For information relating to the function and operation of the solar water heater, refer to the Owner's Guide and Installation Instructions supplied with the solar water heater.

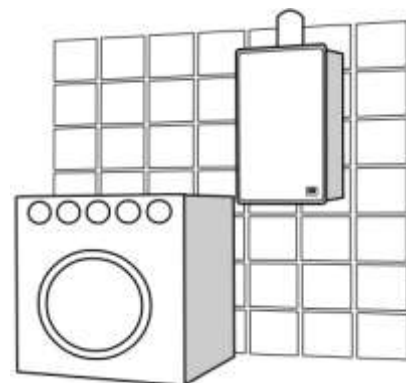
**Note:** AS 3498 requires that a water heater provides the means to inhibit the growth of Legionella bacteria in potable water. When this water heater is used as an in-series booster for a solar water heater it can satisfy this AS 3498 requirement provided it is energised, the booster preset outlet temperature setting is 70°C or higher, and that a remote temperature controller is not used.

### WATER HEATER LOCATION

The water heater should be installed close to the most frequently used outlet and its position chosen with safety and service in mind. If this water heater is part of a solar water heater system, it should also be installed close to the solar storage tank. Make sure people (particularly children) will not touch the flue outlet. The flue outlet and air inlet must be clear of obstructions.

Clearance must be allowed for servicing of the water heater. The water heater must be accessible without the use of a ladder or scaffold. Make sure the entire front panel can be removed for service. You must be able to read the information on the rating plate. Remember you may have to take the entire water heater out later for servicing.

There are also special requirements in AS 5601 and AS/NZS 5601.1 for water heaters installed in a garage, an enclosed space and other locations. Remember all local authorities have regulations about putting water heaters into roof spaces.





This water heater must be installed vertically upright with the water, gas and power connections on the underside, pointing toward the floor. The back of the water heater can be either against a wall or supported by a frame.

**Note:** The water heater must be well secured to the wall or frame using two fasteners each at the top and bottom of the unit (refer to page 22 for [mounting hole positions](#) and weight of the water heater). Use the screws provided only if they are suitable for the wall or frame type. Otherwise select and use alternative fasteners suitable for the application. The fasteners must be capable of bearing the full weight of the water heater so it may not work loose nor impose any load on the gas and water pipe work connected to the water heater. Refer to the fastener manufacturer's information and recommendations for the type of fastener to use for the wall or frame type and load bearing requirements.

For a single water heater installation, refer to the [typical installation diagram](#) on page 23.

For a multiple water heater installation, refer to [“Multiple Installations”](#) on page 44 and the [typical installation diagram](#) on page 45.

The water heater must not be installed in an area with a corrosive atmosphere where chemicals are stored or where aerosol propellants are released. Remember the air may be safe to breathe, but when it goes through a flame, chemical changes take place which may attack the water heater.

### VENTILATION

This water heater is to be installed with a Rheem coaxial flue system. The kit enables a room sealed installation, drawing air for combustion from outside of the building.

The ventilation of a room or an enclosure such as a cupboard, where the water heater is installed must comply with the requirements of AS 5601 or AS/NZS 5601.1, as applicable under local regulations.

### SECONDARY FLUE

A secondary flue must be installed with an indoor water heater to discharge combustion products to outside the building. The water heater **MUST ONLY** be installed with a certified Rheem coaxial flue system.

Where more than one water heater is installed, each water heater must be individually flued using a certified Rheem coaxial flue system. A common flue system **MUST NOT** be used.

Refer to [“Flueing”](#) on page 26 for details on the flue requirements and installation details.

### SAFE TRAY

Where damage to property can occur in the event of the water heater leaking, the water heater must be installed over a safe tray. Construction, installation and draining of a safe tray must comply with AS/NZS 3500.4 and all local codes and regulatory authority requirements.

### PIPE COVER

The pipe work to the water heater can be housed within a pipe cover. A pipe cover kit (PN 299848) is available for such an installation. Refer to the installation instructions which accompany the pipe cover kit.

### FROST PROTECTION

The water heater has a frost protection system. The frost protection system will protect the water heater from damage, by preventing ice forming in the waterways of the water heater, in the event of freezing conditions occurring.

The frost protection system will be rendered inoperable if electrical power is not available at the water heater. Damage to the water heater caused by freezing of the pipe work to or from the water heater is not covered under the Rheem warranty. Refer to AS/NZS 3500.4 for precautions to be taken for installations in frost prone areas. The water heater is not suitable for installation in areas where the ambient temperature falls below -20°C (including wind chill factor).

The cold water line to the water heater must be insulated with suitable thickness insulation if freezing conditions are likely to occur. The insulation must be fitted to the underside of the water heater and be weatherproof and UV resistant if exposed.

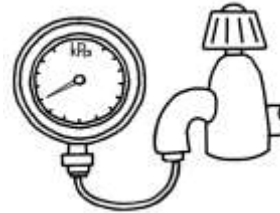


## MAINS WATER SUPPLY

Where the mains water supply pressure exceeds that shown in the table below, an approved pressure limiting valve that does not have non return valve characteristics (such as an RMC PSL series valve) is required and should be fitted as shown in the installation diagram ([refer to page 24](#)).

Model	27
Relief valve setting	1750 kPa
Max. mains supply pressure	1000 kPa
Min. mains supply pressure *	140 kPa

\* minimum water supply pressure required to achieve the rated flow and performance



### Notes:

- It is not recommended to install this water heater with a low pressure water supply.
- A minimum water supply pressure of 140 kPa is required to achieve the rated flow and performance of the water heater.
- If this water heater is installed as an in-series gas booster for a solar water heater, the maximum water supply pressure to the solar water heater, without an expansion control valve (ECV), is generally 800 kPa, however it may be less than this for some models. Refer to the Owner's Guide and Installation Instructions supplied with the solar water heater for maximum mains supply pressure details.
- If sludge or foreign matter is present in the water supply, it is recommended a suitable filter be incorporated in the cold water line to the water heater.
- This water heater is not suitable for connection to bore water or spring water unless a water treatment device is fitted.
- Refer to "[Water Supplies](#)" on page 11 for further information on water chemistry.

## PRESET OUTLET TEMPERATURE SETTING

The factory preset outlet temperature setting of the water heater is:

- 862 series      60°C      for a single water heater  
                          60°C      as part of a Multipak system  
                          70°C      as part of a Commpak system

It is usually not necessary to check or adjust the factory preset outlet temperature setting of the water heater, unless the customer or application has a particular requirement for this to be done.

For applications requiring sanitising temperatures, such as a commercial kitchen, it will be necessary to adjust the preset outlet temperature setting to 82°C.

If the water heater is installed as part of a circulated hot water flow and return system in a building, the preset outlet temperature setting must be set to at least 60°C. If the water temperature decreases by more than 5°C through a circulated hot water flow and return system due to heat loss in the ring main, the preset outlet temperature setting of the water heater should be set to at least 65°C.

### Gas Booster for a Solar Water Heater

**Note:** AS 3498 requires that a water heater provides the means to inhibit the growth of Legionella bacteria in potable water. When this water heater is used as an in-series booster for a solar water heater it can satisfy this AS 3498 requirement provided it is energised, the booster preset outlet temperature setting is 70°C or higher, and that a remote temperature controller is not used.

It will be necessary to check and if required to adjust the preset outlet temperature setting of the continuous flow water heater when:

- it is installed as an in-series gas booster to a solar water heater
- it is an existing continuous flow water heater and a solar water heater is then installed.

Refer to "[Preset Outlet Temperature Setting](#)" on page 51.

## HOT WATER DELIVERY

This water heater can deliver water at temperatures which can cause scalding.

It is necessary and we recommend that a temperature limiting device be fitted between an 862 series water heater and the hot water outlets in any ablution and public areas such as a bathroom, ensuite or public amenities, to reduce the risk of scalding. The installing plumber may have a legal obligation to ensure the installation of this water heater meets the delivery water temperature requirements of AS/NZS 3500.4 so that scalding water temperatures are not delivered to a bathroom, ensuite or other ablution or public area.

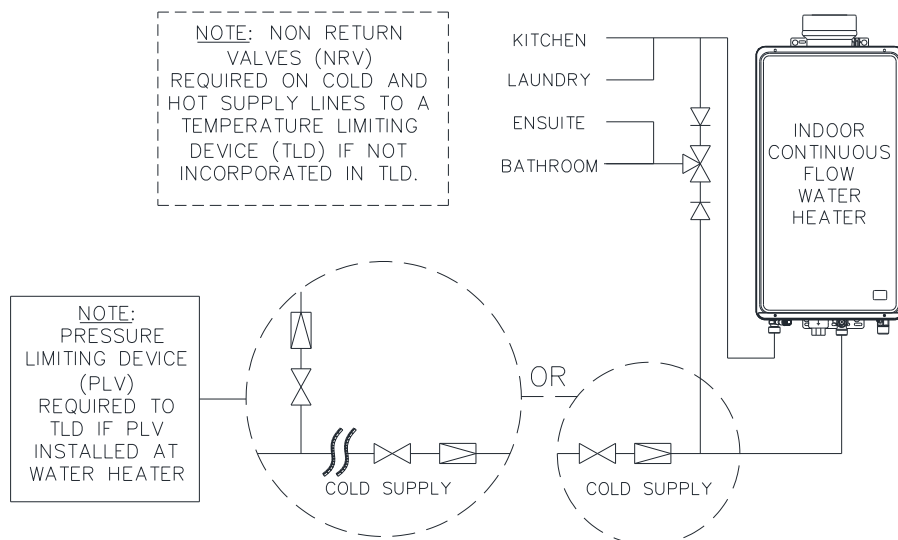
The temperature limiting device used with a continuous flow gas water heater should have:

- a specified 'minimum temperature differential' between the hot water inlet and the tempered water outlet of no greater than 10°C, and
- a specified 'maximum permitted pressure variation' in the supply between the hot water inlet and the cold water inlet of no less than 15%.

Refer to the specifications of the temperature limiting device.

Where a temperature limiting device is installed adjacent to the water heater, the cold water line to the temperature limiting device can be branched off the cold water line either before or after the isolation valve and pressure limiting valve to the water heater.

If a pressure limiting valve is installed on the cold water line to the water heater and the cold water line to a temperature limiting device branches off before this valve or from another cold water line in the premises, then a pressure limiting valve of an equal pressure setting may be required prior to the temperature limiting device.



### Two Temperature Zones Using a Temperature Limiting Device

#### Gas Booster for a Solar Water Heater

The temperature limiting device used with an 862 series in-series gas booster as part of a solar water heater installation must have the additional capability of receiving a hot water supply temperature of up to 99°C if the solar water heater does not have an over temperature protection system to limit the water to no greater than 90°C, such as the Rheem Premier Hiline thermosiphon closed circuit system.

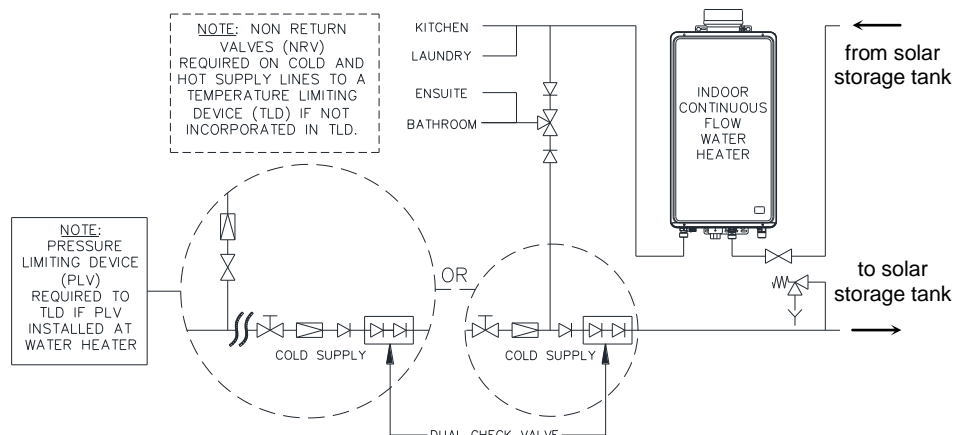
**Warning:** Temperature controllers **must not** be fitted to this water heater (862 series) if it is installed as an in-series gas booster with a solar water heater system is installed because water at a temperature much higher than the controller setting can be delivered. If a solar water heater has been installed to an existing water heater installation, then all controllers **must be** disconnected and removed.

Where a temperature limiting device is installed adjacent to the in-series gas booster, the cold water line to the temperature limiting device can be branched off the cold water line either before or after the isolation valve and pressure limiting valve to the solar storage tank, but it **MUST BE** before the non return valve prior to an open circuit direct system. The cold water line to the temperature limiting device can be branched off the cold water line either before or after the non return valve prior to a closed circuit indirect system. If an expansion control valve is required, it must always be installed after the non return valve and be the last valve prior to the solar storage tank.

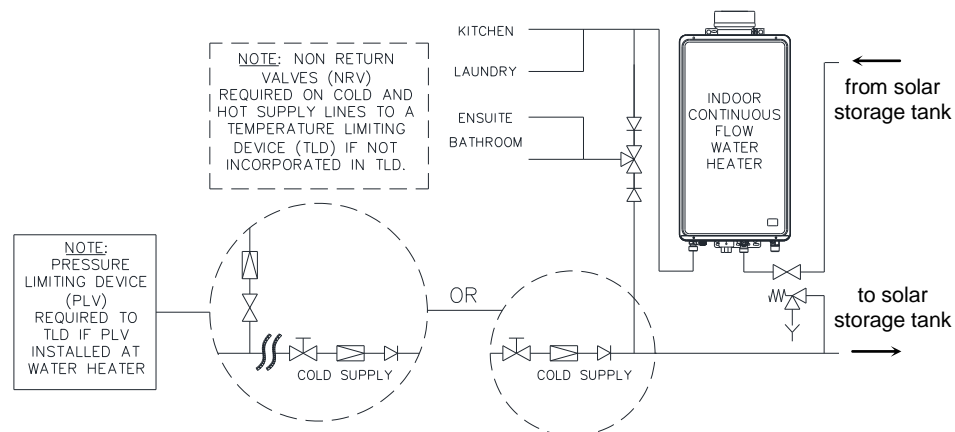
**⚠ Warning:** A non return valve **MUST BE** installed on the cold water line to the solar storage tank **AFTER** the cold water branch to a temperature limiting device prior to an open circuit direct system. Due to the higher water temperatures generated under certain conditions in the solar collectors of an open circuit direct solar water heater, an additional effective back-flow prevention device also should be used as an extra safeguard. Valve manufacturer RMC recommends Dual Check Valve model N7150, as being suitable for this application.

If a combination isolation valve and non return valve (duo or trio valve) is installed on the cold water line to an open circuit direct solar water heater and the cold water line to the temperature limiting device branches off after this valve, then a second non return valve must be installed between the cold water branch and the solar storage tank. Due to the higher water temperatures generated under certain conditions in the solar collectors of an open circuit direct pumped solar water heater, an effective back-flow prevention device should be used as the second non return valve as an extra safeguard. Valve manufacturer RMC recommends Dual Check Valve model N7150, as being suitable for this application.

If a pressure limiting valve is installed on the cold water line to the solar water heater and the cold water line to a temperature limiting device branches off before this valve or from another cold water line in the premises, then a pressure limiting valve of an equal pressure setting may be required prior to the temperature limiting device.



**In-series Gas Booster as part of an Open Circuit Direct Solar Water Heater Installation  
Two Temperature Zones Using a Temperature Limiting Device**



**In-series Gas Booster as part of a Closed Circuit Solar Water Heater Installation  
Two Temperature Zones Using a Temperature Limiting Device**

### **CIRCULATED HOT WATER FLOW AND RETURN SYSTEM**

A Rheem 862 627 model continuous flow water heater can be installed as part of a circulated hot water flow and return system in a building.

#### **Notes:**

- the preset outlet temperature setting of the water heater must be set to at least 60°C.  
Water should not be circulated from a water heater with a temperature setting of less than 60°C.
- the preset outlet temperature setting of the water heater should be set to at least 65°C if the water temperature decreases by more than 5°C through a circulated hot water flow and return system due to heat loss in the ring main.
- temperature controllers should not be installed with this water heater as part of a circulated hot water flow and return system, including when installed as part of an Ez-Link System dual installation.

The circulator must be:

- sized and set to provide a minimum flow rate of 3.0 L/min through the recirculated hot water flow and return system, and
- either thermostatically and / or timer controlled.

The circulator **must not** be set to operate continuously, i.e. 24 hours per day.

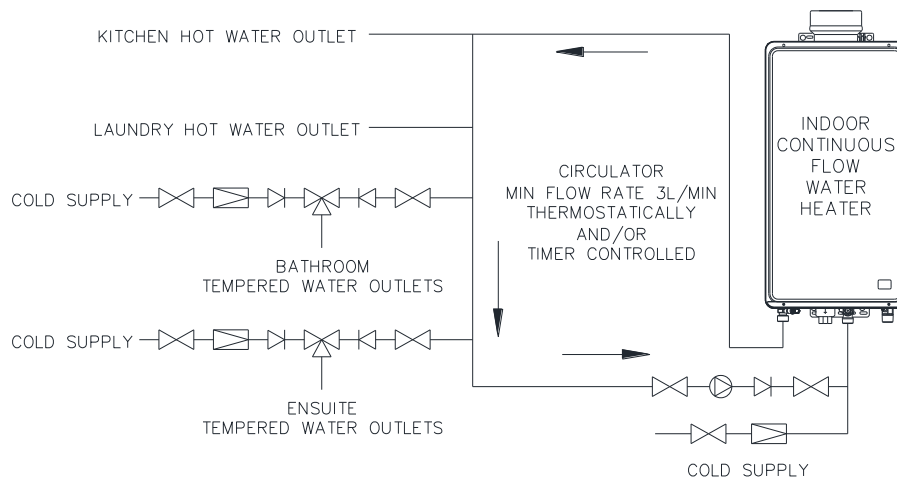
#### **Temperature Limiting Device**

A temperature limiting device cannot be installed in circulated hot water flow and return pipe work. The tempered water from a temperature limiting device cannot be circulated. Where a circulated hot water flow and return system is required in a building, a temperature limiting device can only be installed on a dead leg, branching off the circulated hot water flow and return pipe.

If circulated tempered water were to be returned back to the water heater, depending on the location of the return line connection on the water supply line to the water heater, then either:

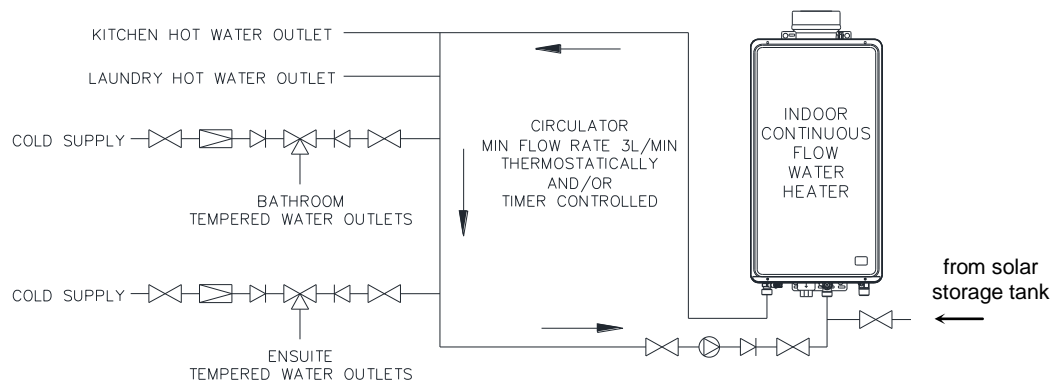
- water will be supplied to the cold water inlet of the temperature limiting device at a temperature exceeding the maximum recommended water supply temperature, or
- when the hot taps are closed no water will be supplied to the cold water inlet of the temperature limiting device whilst hot water will continue to be supplied to the hot water inlet of the temperature limiting device.

These conditions may result in either water at a temperature exceeding the requirements of AS/NZS 3500.4 being delivered to the hot water outlets in the ablution areas, or the device closing completely and not delivering water at all, or the device failing. Under either condition, the operation and performance of the device cannot be guaranteed.



**NOTE:** A PLV IS REQUIRED TO BE INSTALLED ON THE COLD SUPPLY LINE TO THE TEMPERING VALVE IF A PLV IS INSTALLED ON THE COLD SUPPLY LINE TO THE WATER HEATER.  
NON RETURN VALVES (NRV) REQUIRED ON COLD AND HOT SUPPLY LINES TO A TEMPERATURE LIMITING DEVICE (TLD) IF NOT INCORPORATED INTO TLD.

### Circulated Hot Water Flow and Return Continuous Flow Gas Water Heater



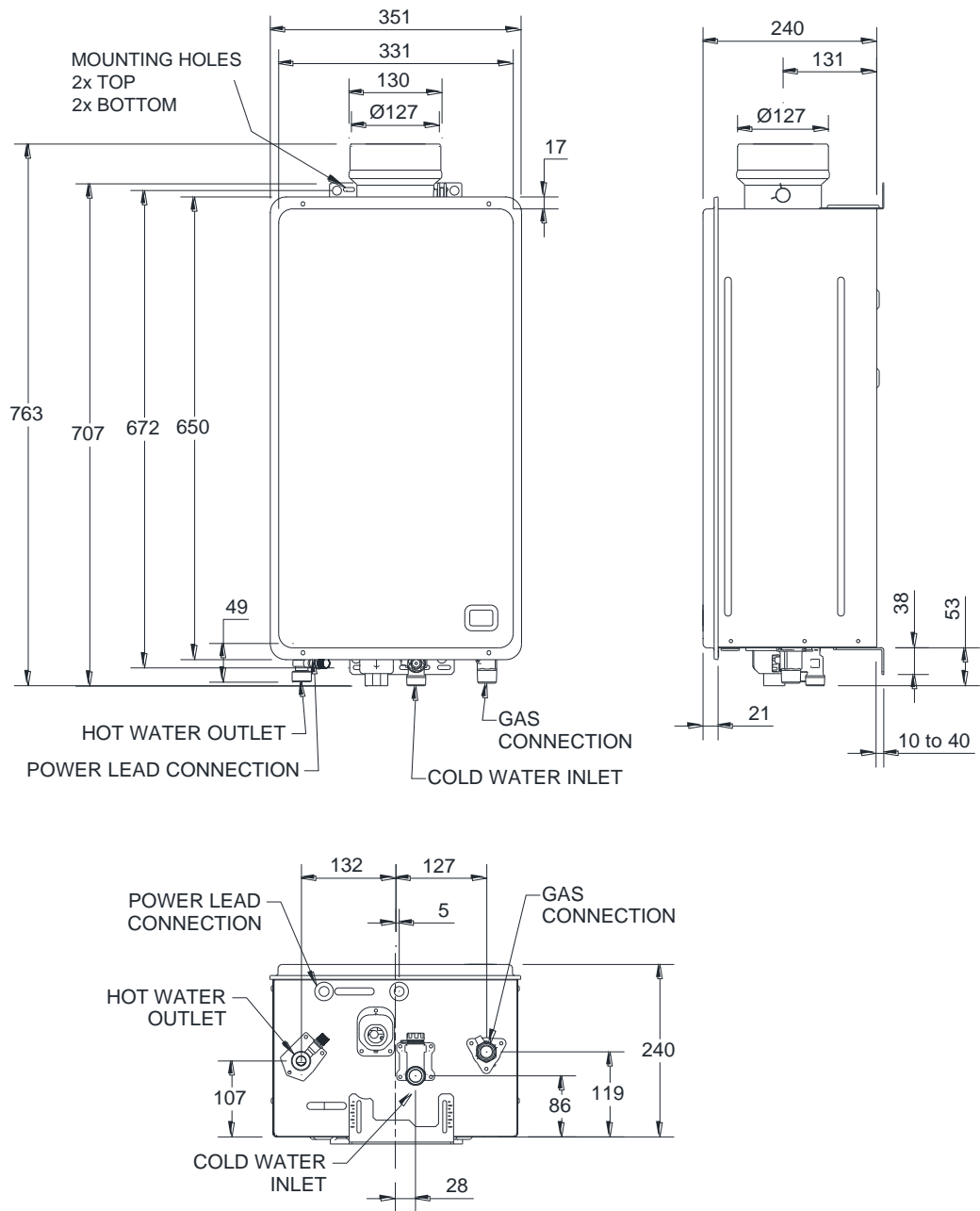
**NOTE:** A PLV IS REQUIRED TO BE INSTALLED ON THE COLD SUPPLY LINE TO THE TEMPERING VALVE IF A PLV IS INSTALLED ON THE COLD SUPPLY LINE TO THE WATER HEATER.  
NON RETURN VALVES (NRV) REQUIRED ON COLD AND HOT SUPPLY LINES TO A TEMPERATURE LIMITING DEVICE (TLD) IF NOT INCORPORATED INTO TLD.

### Circulated Hot Water Flow and Return In-series Gas Booster as part of a Solar Water Heater Installation

#### REDUCING HEAT LOSSES

The hot water line from the water heater and the pipe work between the solar storage tank, if one is installed, and the in-series gas booster must be insulated in accordance with the requirements of AS/NZS 3500.4. The insulation must be weatherproof and UV resistant if exposed. The insulation must be fitted up to the connections on the both the underside of the water heater and the solar storage tank.

DIMENSIONS AND TECHNICAL DATA

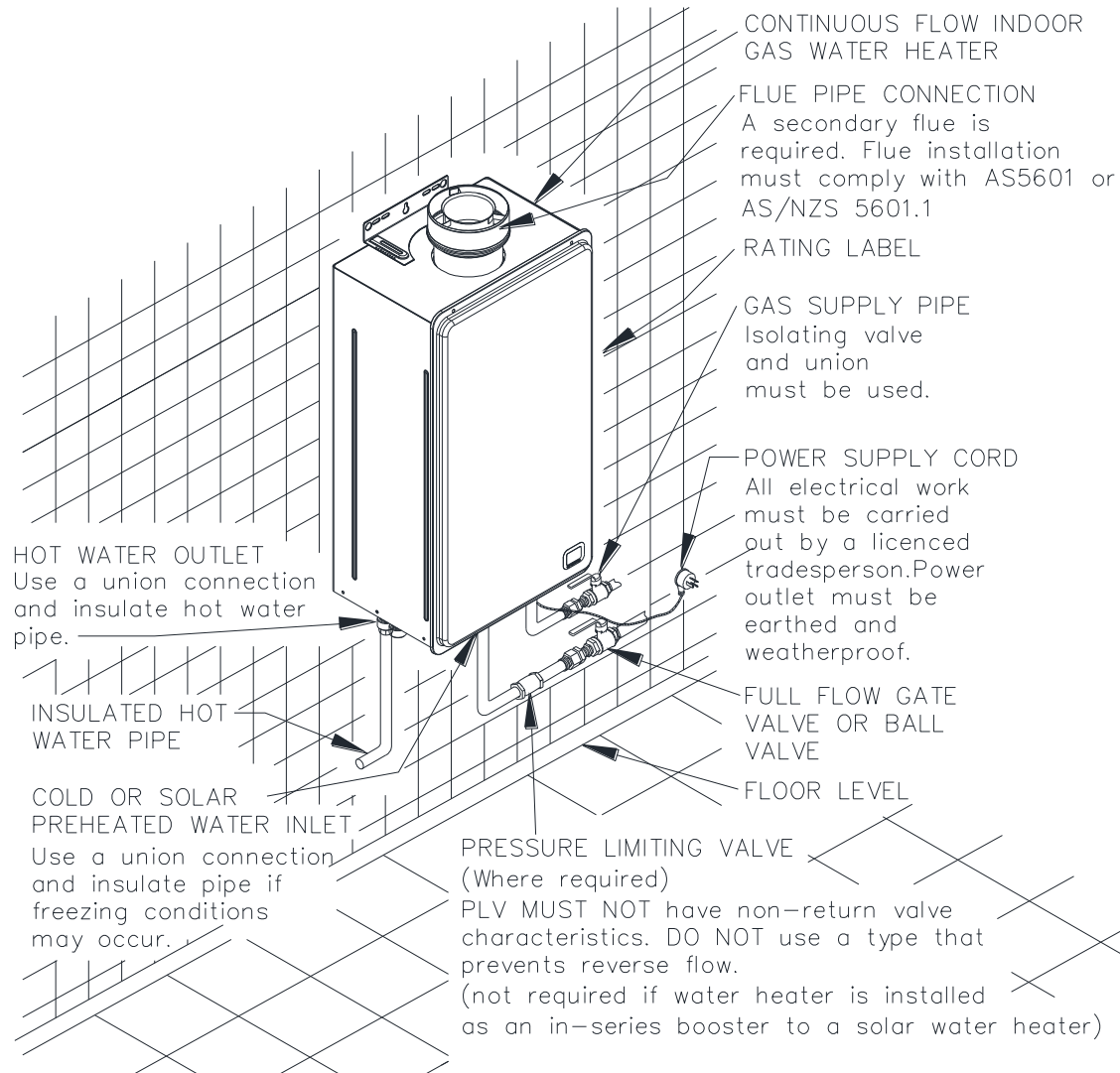


Model	862 627		
Rated delivery (@ 40°C rise)	litres / min	16.7	
Recovery (@ 25°C rise)	litres / min	27	
Mass	Empty (unpackaged)	kg	24

Gas Details	Hourly Gas Consumption (MJ)	Min Gas Pressure (kPa)	Test Point Gas Pressure (kPa)		Max Gas Pressure (kPa)
			minimum	maximum	
Model	627	627	627	627	627
Natural	205	1.13	0.165	0.900	3.50
Propane	205	2.75	0.252	1.550	3.50

Model numbers: N = Natural, P = Propane.  
Letter N or P is included in the model number, e.g. 862627NF, to denote gas type.  
F = Frost protection.  
Technical data is subject to change.

**TYPICAL INSTALLATION – INDOOR LOCATION**



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## CONNECTIONS – PLUMBING

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All plumbing work must be carried out by a qualified person and in compliance with the Standard AS/NZS 3500.4 and all local codes and regulatory authority requirements.

All gas work must be carried out by a qualified person and in compliance with the Standard AS 5601 or AS/NZS 5601.1, as applicable under local regulations, and all local codes and regulatory authority requirements.

### CONNECTION SIZES

<b>Model</b>	862 627
Hot water connection	R 3/4
Cold water connection	R 3/4
Gas inlet connection	R 3/4

### WATER INLET AND OUTLET

All pipe work must be cleared of foreign matter before connection and purged before attempting to operate the water heater. All olive compression fittings must use brass or copper olives. Use thread sealing tape or approved thread sealant on all fittings.

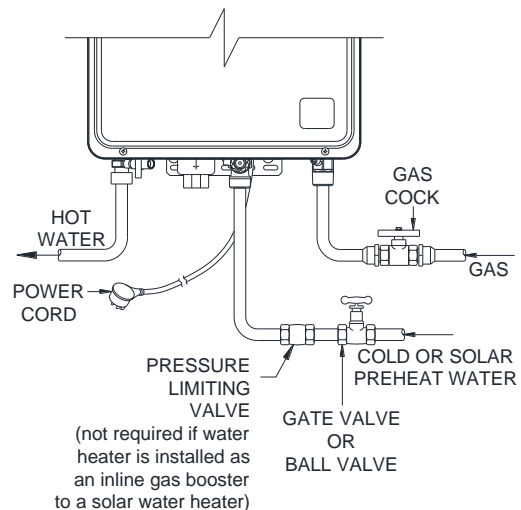
A full flow gate valve or ball valve must be installed on the cold water line or solar preheat water line to the water heater. **A non return valve or stop tap must not be installed.** An acceptable arrangement is shown in the diagram. Refer also to “[Hot Water Delivery](#)” on page 18 and to “[Mains Water Supply](#)” on page 17.

A disconnection union must always be provided at the cold water inlet and hot water outlet on the water heater to allow for disconnection of the water heater.

Insulation used on the cold and hot water lines must extend up to the cold water inlet and hot water outlet of the water heater.

### Notes:

- It is essential all pipe connections be correctly aligned, otherwise component connections within the water heater may be strained and / or components themselves misaligned. It is recommended also, wherever possible, pipe connections be made at the water heater first and final pipe runs be made in soft copper pipe to allow some adjustment for misalignment.
- Use the spanner flats on the water heater fittings and take care to avoid twisting the water inlet and outlet pipes inside the jacket.
- The maximum supply temperature to the water heater when used as an in-series gas booster for a solar water heater should not exceed 80°C.



**Gas Water Heater  
Cold (or Solar Preheat) and Hot Water  
and Gas Connection Details**



## PIPE SIZES

The pipe sizing for hot water supply systems should be carried out by persons competent to do so, choosing the most suitable pipe size to ensure adequate flow for each individual application. Reference to the technical specifications of the water heater and local regulatory authority requirements must be made.

To achieve true mains pressure operation, the cold water line to the water heater should be the same size or bigger than the hot water line from the water heater.

The minimum recommended cold pipe or solar preheat pipe and hot pipe size is DN20 for a single water heater installation. If more than one water heater is installed, refer to the table of [minimum header pipe sizes](#) on page 44.

## IN-SERIES BOOSTER

The pipe work between the solar storage tank (if one is installed) and the in-series gas booster has a minimum recommended pipe size of DN20, **MUST BE** of copper and be fully insulated in accordance with the requirements of AS/NZS 3500.4.

The insulation must be weatherproof and UV resistant if exposed. The insulation must be fitted up to the connections on both the solar storage tank and the in-series gas booster. A full flow isolation valve must be installed on the water line to the in-series gas booster.

## GAS INLET

The gas connection is made at the underside of the water heater. The pipe work must be cleared of foreign matter before connection and purged before attempting to operate the water heater. An isolation valve and disconnection union must be installed to allow servicing and removal of the water heater (refer to the [diagram on page 24](#)).

**Note:** Refer to the Gas Installations Standard AS 5601 or AS/NZS 5601.1 for the correct method of sizing the gas supply pipe to the water heater. The pipe size selection must take into account the high gas input of this water heater ([refer to table on page 22](#)) as well as all of the other gas appliances in the premises.

**⚠ Warning:** Always isolate the water heater before pressure testing the gas supply system. Disconnect the water heater after the isolation valve to prevent the risk of serious damage to the gas control. The Rheem warranty does not cover damage of any nature resulting from failure to observe this precaution. Refer to rating label for gas types and pressures.

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# FLUEING

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## SECONDARY FLUE

A secondary flue must be installed with an indoor water heater to discharge combustion products to outside the building. The water heater **MUST ONLY** be installed with certified Rheem coaxial flue components carrying the label opposite. **DO NOT** use any other type of flue parts.

Where more than one water heater is installed, each water heater must be individually flued using certified Rheem coaxial flue components.



A common flue system **MUST NOT** be used.

The installation of the secondary flue must be carried out by a qualified person and be in accordance with the Gas Installations Standard AS 5601 or AS/NZS 5601.1, as applicable under local regulations, local authority requirements and the installation instructions. A charge will be made for any service related call due to the installation of the flue system not complying with these installation instructions.

The water heater must be flued separately from all other appliances and flued to the outdoors. Minimum clearance requirements apply from the flue terminal in accordance with AS 5601 or AS/NZS 5601.1 (refer also to “[Flue Terminal Location](#)” on page 28). Do not install the flue to discharge into a chimney. There is no requirement on the flue to maintain a minimum distance from combustible materials.

**⚠ Warning:** Where the flue penetrates through walls, floors or ceilings, the penetration must comply with local regulations for fire rating. The coaxial flue system does not have nor provides a fire rating.

The water heater flue may be terminated either horizontally with a Horizontal Flue Terminal or vertically with a Vertical Flue Terminal. The secondary flue must be self supporting and not impose a load on the water heater.













Flue runs must be adequately supported along both horizontal and vertical runs. The maximum recommended unsupported span for a horizontal run should be no more than 2.0 m. Support isolation hanging bands should be used. Do not use wire. Wall Brackets (PN 295129) are available and should be used for vertical runs. The coaxial flue components are to be connected together using the screws provided. The flue outside diameter is 127 mm.

**⚠ Warning:** Never operate the water heater unless it has been installed in accordance with the installation instructions. Failure to install the water heater in accordance with the installation instructions, properly flueing the water heater to the outdoors and ensuring it has an adequate air supply, will result in unsafe operation of the water heater, possibly causing fire, explosion, serious injury and asphyxiation from carbon monoxide.

A sealing gasket is located at one end of the inner flue. Check all flue components to ensure the gasket is in place and properly seated. **DO NOT** install if any gaskets are missing. Contact Rheem Service or their nearest Accredited Service Agent if the gasket is missing.

## COMPONENTS

A complete flue system is comprised from the following components.

<p><b>horizontal flue terminal</b> (PN 295116)</p> 	<p><b>trim ring</b> (PN 295125)</p> 
<p><b>vertical flue terminal</b> (PN 295117)</p> 	<p><b>condensate trap</b> (PN 295139)</p> 
<p><b>90° bend</b> (PN 295118)</p> 	<p><b>45° bend</b> (PN 295119)</p> 
<p><b>straight length – 300 mm</b> (PN 295126)</p> 	<p><b>wall bracket</b> (PN 295129)</p> 
<p><b>male to male (MM) adapter</b> (PN 295124)</p> 	<p><b>female to female (FF) adapter</b> (PN 295123)</p> 
<p><b>adjustable straight length – 560 to 890 mm</b> (PN 295127)</p> 	<p><b>straight length – 900 mm</b> (PN 295122)</p> 

**FLUE TERMINAL LOCATION**

The water heater must be located to ensure that the location of the flue terminal complies with the requirements of AS 5601 or AS/NZS 5601.1, as applicable under local regulations. As a guide the following requirements are extracted from the Gas Installations Standard. The distances are measured along the wall from the flue penetration.

**Horizontal Flue Terminal Location**

- At least 300 mm between the top of the flue terminal and the eaves.
- At least 300 mm between the bottom of the flue terminal and the ground, balcony or other surface.
- At 500 mm between the flue terminal and the edge of any opening into the building, such as an openable door or window, measured horizontally\*.
- At least 1500 mm between the top of the flue terminal and the edge of any opening into the building, such as an openable window, measured vertically.
- At least 300 mm between the flue terminal and a return wall or external corner, measured horizontally\*.
- At least 1500 mm between the flue terminal and any opening into a building, in the direction of the flue discharge.
- At least 500 mm between the flue terminal and a fence, wall or other obstruction, in the direction of the flue discharge.
- At least 300 mm between the flue terminal and any other flue terminal, cowl or other combustion air intake.

**Note:** \* If these horizontal distances cannot be achieved, AS/NZS 5601.1 states an equivalent horizontal distance measured diagonally from the nearest discharge point of the flue terminal to the opening may be deemed to comply. Check with the local regulator.

For a multiple unit installation, refer to [“Horizontal Flue Terminations”](#) on page 40 for minimum distances between flue terminals.

**Vertical Flue Terminal Location**

- At least 300 mm between the underside of the flue terminal and the nearest part of a non-trafficable roof.
- At least 1500 mm between the top of the flue terminal and the edge of any opening into the building, such as an openable window, measured vertically.
- At least 500 mm between the flue terminal and any building structure or obstruction facing the terminal, measured horizontally.
- At least 1500 mm between the flue terminal and the edge of any opening into the building, measured horizontally.
- At least 300 mm between the flue terminal and any other flue terminal, cowl or other combustion air intake.

For a multiple unit installation, refer to [“Vertical Flue Terminations”](#) on page 40 for minimum distances between flue terminals.

## FLUE LENGTHS

### Maximum Flue Length

The system will not operate if there is excessive restriction (pressure drop) in the flueing system.

The maximum length of a secondary flue, with no bends, between the water heater and the flue terminal is 13.5 m.

- To determine the maximum length of flue for an installation, reduce the maximum length of 13.5 m:
  - by 1.5 m for every 90° bend, and
  - by 0.75 m for every 45° bend.
- A secondary flue may have a combination of 90° bends and 45° bends.
- Horizontal runs of flue must be installed with a gradient of 20 mm per metre of horizontal run.

**Note:** Ensure the seam of the inner flue in horizontal runs is at the top of the installation.

### Minimum Flue Length

The minimum horizontal flue distance which may be used is 300 mm, provided:

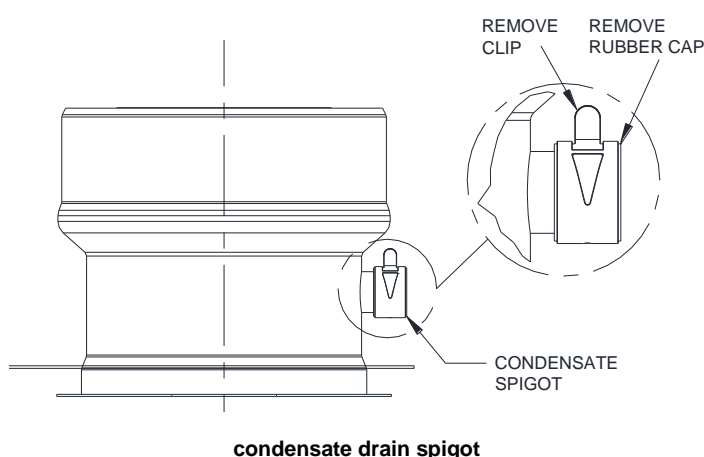
- one 90° Bend is connected to the flue outlet of the water heater, and
- the Horizontal Flue Terminal is connected to the 90° Bend.

## FLUE CONDENSATE

Condensate from the combustion gases may form in the flue. The flue outlet assembly at the top of the water heater incorporates a condensate drain spigot to allow for draining of this condensate.

This spigot is covered by a rubber cap held in position by a clamp. For certain types of installations, it will be necessary to remove the clamp and cap and install a Condensate Trap (PN 295139) and drain line.

The Condensate Trap must be filled with water prior to the operation of the water heater. Refer to [“Condensate Trap and Condensate Drain Line”](#) on page 30.



### Draining the Condensate

A Condensate Trap and drain line must be installed under the following conditions in order to prevent condensate from draining back into the water heater:

- Where vertical sections exceeding 2 m are incorporated in a horizontally terminating flue system.
- Where the flue terminates vertically.
- Where there is a horizontal run of flue between two bends and the bend closest to the flue terminal is orientated upward.
  - This horizontal run of flue must have a gradient upward to the flue terminal. Condensate will drain back toward the water heater.

Failure to install a Condensate Trap and drain line could allow acidic flue gas condensate to enter into the water heater flue-way, causing premature failure of the water heater. Any resultant faults will not be covered by the Rheem warranty.

**Note:** A horizontal run of flue connecting directly to a Horizontal Flue Terminal must have a gradient downward to the flue terminal. Condensate will drain from the flue terminal.

### Condensate Trap and Condensate Drain Line

Where the installation requires a Condensate Trap and condensate drain line:

1. Remove the clamp and rubber cap from the condensate drain spigot on the water heater flue outlet assembly.
2. Locate the Condensate Trap in a suitable position adjacent to the water heater.

The loop of the condensate trap **MUST BE** below the spigot of the condensate drain section to ensure proper drainage.

- Secure to the wall with the pipe saddle supplied.

If required, trim the hose length to suit the installation. Ensure the structure of the Condensate Trap including the fixed loop is not altered and the trimmed hose seals to the spigot.

3. Fill the condensate trap with water.
4. Fit the shorter end of the silicone tube to the 16 mm spigot of the water heater flue outlet, ensuring a constant fall to the condensate trap.

- Secure to the spigot with the clamp removed in step 1.
- Ensure the silicon hose is not kinked.

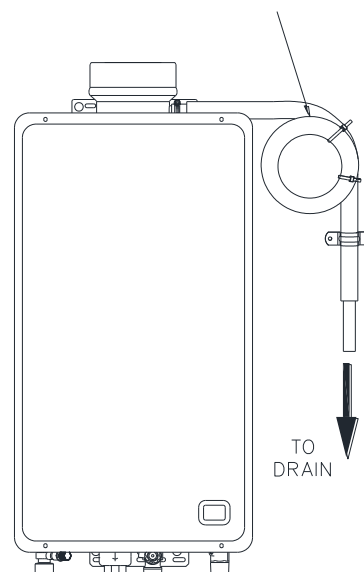
5. Plumb the outlet of the Condensate Trap to drain.

- Ensure the silicon hose is not kinked.

The drain line should be as short as possible, have a continuous fall all the way from the Condensate Trap to the discharge outlet and have no tap, valves or other restrictions in the pipe work.

The outlet of the drain line must be in such a position that flow can be easily seen, but arranged so the condensate will not cause injury, damage or nuisance.

CONDENSATE TRAP REQUIRED  
TO BE FILLED WITH WATER.



Condensate Trap and Condensate Drain Line

**⚠ Warning:** Failure to fill with water may cause flue gasses to escape through the condensate trap. Check regularly to ensure the condensate trap is filled with water, replenishing when required.

### Notes

AS/NZS 3500.4 section 5.12, is used as a guide in preparing the following drainage recommendations.

- As the condensate is mildly acidic, copper tube and fittings must not be used as they will corrode.
- Use UPVC (Unplasticised Polyvinyl Chloride) or PE (polyethylene) piping.
- The outlet of the drain line must be in such a position that flow can be easily seen, but arranged so that discharge will not cause injury, damage or nuisance.
- The drain line must not discharge onto electrical connections, earth stakes, copper pipe, concrete paths or into a pond.

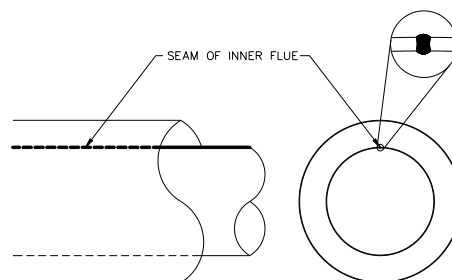
For a multiple unit installation, refer to [“Multiple Water Heater Condensate Trap and Condensate Drain Line Installation”](#) on page 41.

## HORIZONTAL FLUE RUNS

There are a number of basic installation requirements which must be followed for a flue installation incorporating horizontal flue runs.

**Failure to observe these precautions can lead to the premature failure of the flue system and / or water heater.**

- The flue must be installed with the seam of the inner flue toward the top of the installation.
- A horizontal section of flue must be installed with a gradient of 20 mm per metre (1 in 50 or 1° fall) of horizontal run.
- A horizontal run of flue between two bends, where the bend closest to the flue terminal is **orientated upward**, must have a gradient upward to the flue terminal.
  - Condensate will drain back toward the water heater. A Condensate Trap and drain line must be installed where the horizontal flue is installed with an upward gradient. Refer to [“Draining the Condensate”](#) on page 29.



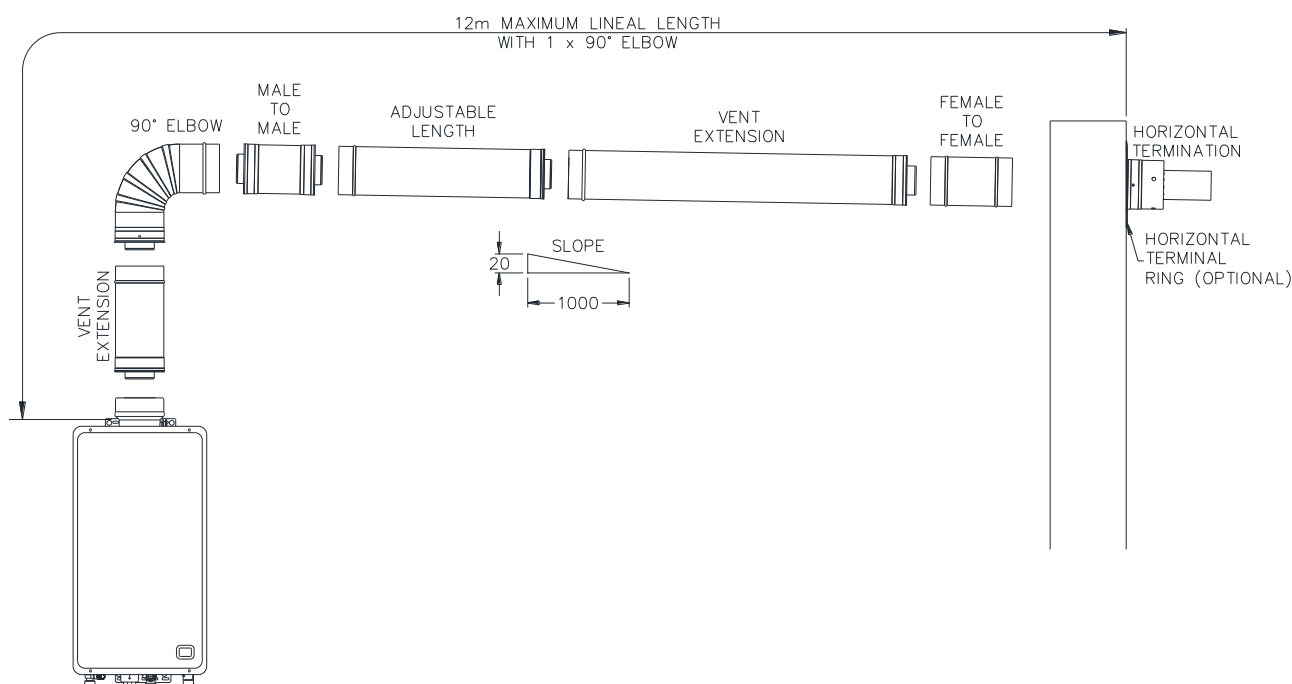
This ensures any condensate formed during operation of the water heater is prevented from draining back into the water heater.

- A horizontal run of flue connecting directly to a Horizontal Flue Terminal must have a gradient downward to the flue terminal.

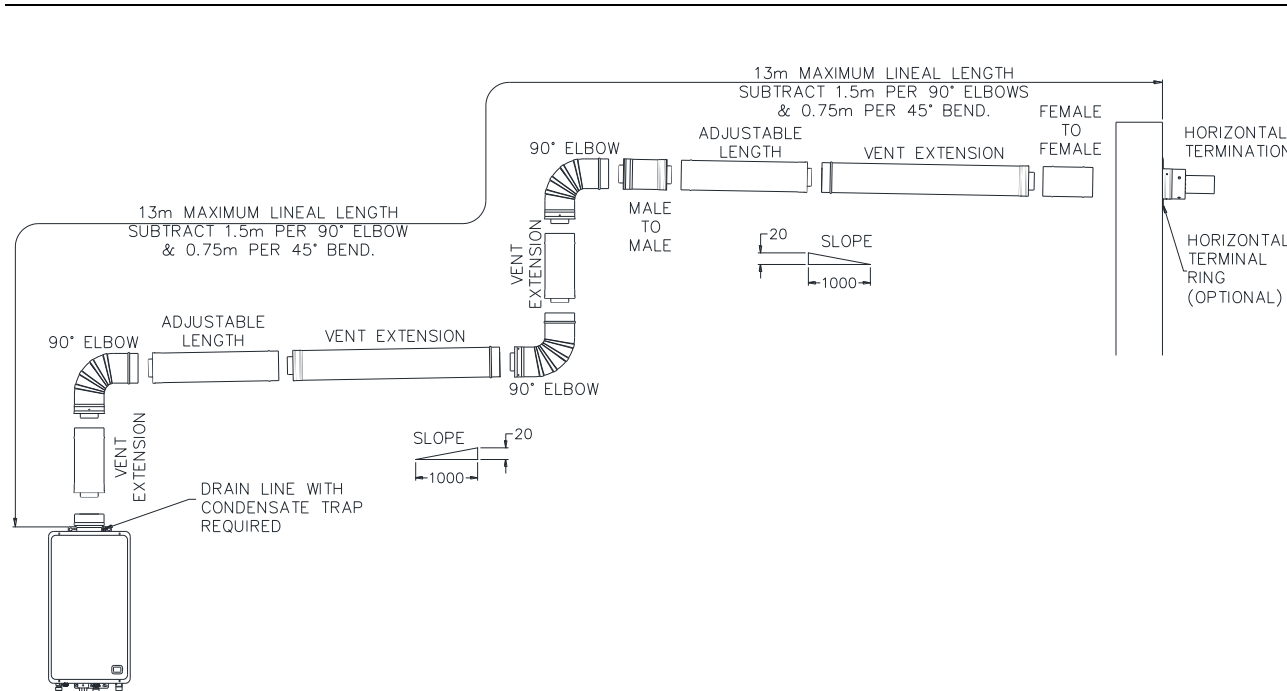
This prevents rainwater from entering the flue draining back into the water heater.

- Use Male to Male and Female to Female Adapters to reverse the direction of flue insertion where three or more sections of flue are used in a horizontal flue run and the flue drains toward the flue terminal. Refer to the diagram [“Typical Installation – Horizontal Terminal with One Bend”](#) on page 31.

This provides for proper draining of condensate without pooling at the flue component joins.

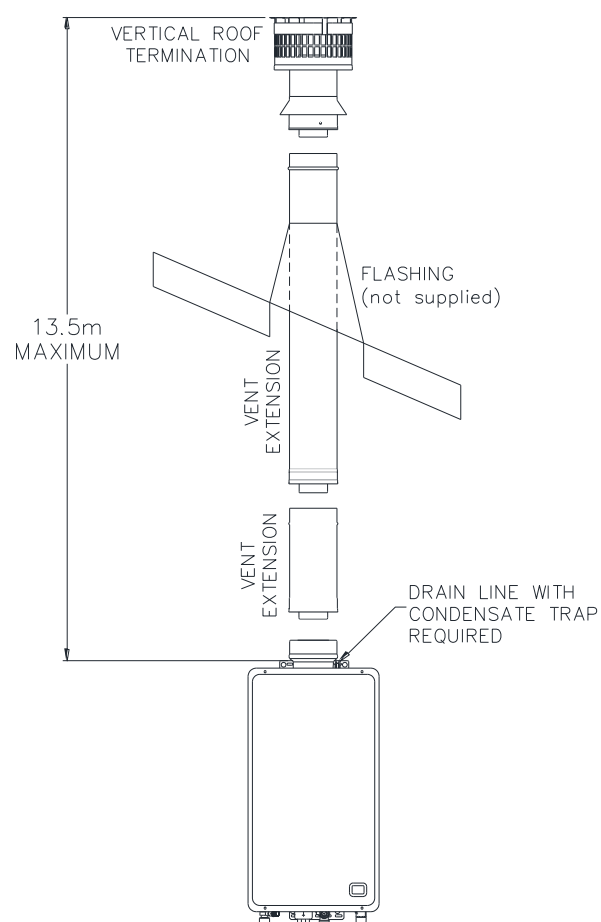


**Typical Installation – Horizontal Terminal with One Bend**

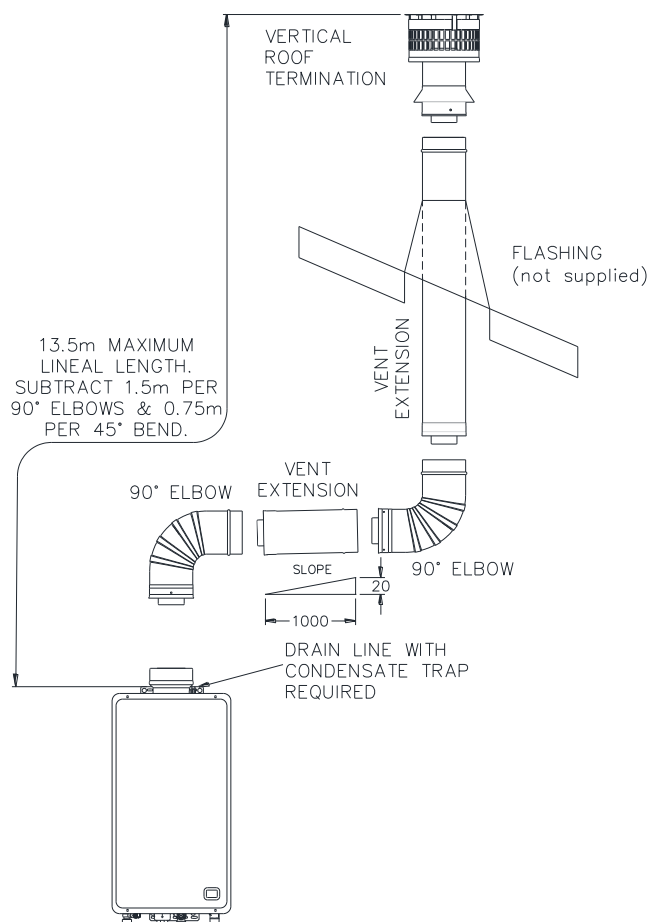


### Typical Installation

#### Horizontal Terminal with Multiple Vertical and Horizontal Sections



## Typical Installation Vertical Flue



### Typical Installation

#### Vertical Terminal with Vertical and Horizontal Sections



## HORIZONTAL FLUE INSTALLATION

### Horizontal Flueing – Directly Behind Water Heater

This method of flue installation is used where the secondary flue is to penetrate and terminate immediately behind the wall on which the water heater is mounted.

Do not plumb the water heater prior to this type of flue installation, as the water heater (if mounted) requires to be removed from the wall prior to the final installation of the flue.

#### Notes:

- Ensure each flue component is fully engaged and the rubber seal on the inner duct is well seated at each joint.
- Each flue component is supplied with screws to connect to the adjacent flue component. The screws are located in a bag taped to the outside of the flue component.

To install a horizontal flue and termination directly behind the water heater:

1. Carefully remove the template inserted as the middle pages of this installation instructions booklet.
2. Align the mounting bracket holes on the template exactly over the upper wall mounting bracket holes on the water heater.

This step presumes the water heater is hung on the wall.

- It may be convenient to tape the template to the wall.

**Note:** Ensure there are no studs, noggins, pipes or electrical cables located in the wall where the flue is to penetrate

3. Mark the pilot hole location through the centre of the template.

- Remove but **DO NOT DISCARD** the template.

4. **Remove the water heater from the wall.**

**Note:** It is necessary to remove the water heater from the wall to allow the fitting and installation of the flue. It is also good practice so no debris from the drilling operation enters the water heater flue outlet.

5. Drill a pilot hole using a 6.5 mm diameter or smaller drill bit.

The drill bit must be long enough to penetrate completely through the outer skin of the external wall.

**Note:** Ensure the drill remains level and straight during this step.

6. Cut along the middle of the **bold** circle marked “Cut Line” on the template.
7. Align the centre of the template with the pilot hole on the wall surface and scribe around the template onto the wall.

The circle should be 150 mm in diameter.

- Remove but **DO NOT DISCARD** the template.

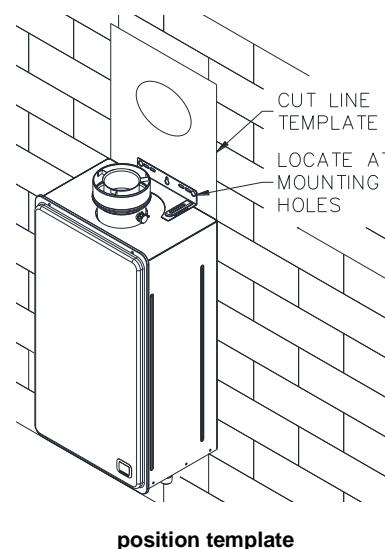
8. Align the centre of the template with the pilot hole on the outside wall surface and scribe around the template onto the wall.

The circle should be 150 mm in diameter.

- Remove the template.

9. Drill or cut the flue termination hole through the wall using a cutting tool suitable for the wall construction.

**Note:** The Trim Ring (PN 295125) will cover a 150 mm diameter hole.



**Note:** Steps 10 to 14 can only be conducted whilst the water heater is off the wall.

10. Connect the 90° Bend (PN 295118) to the water heater flue outlet so it is orientated behind the water heater.

- Fit the end of the bend down over the water heater flue outlet as far as it will go.

Ensure there is a minimum 35 mm and maximum 42 mm overlap, the rubber seal on the inner flue is well seated and the bend is fully engaged on the water heater flue outlet.

- Secure the bend to the outlet with the screws provided.

11. Fit the 300 mm Straight Length (PN 295126) of flue to the 90° Bend, if required.

**Note:** A total wall thickness of greater than 170 mm will require a 300 mm Straight Length of flue.

12. Fit the Horizontal Terminal (PN 295116) to either the 90° Bend or 300 mm Straight Length of flue.

13. Secure each flue component using the sheet metal screws provided.

14. Fit a Trim Ring over the last section of flue.

15. Rehang the water heater on the wall, carefully inserting the flue assembly through the wall penetration.

The water heater should be installed in its final location and fixed in position before completing the flue installation.

Securely fasten the water heater to the wall at each of the Wall Bracket mounting points.

Adjust the mounting brackets at the top and bottom of the water heater if required. Bracket adjustment of up to 30 mm can be made and may assist with flue fitment and alignment.

16. Check the end of the outer skin of the flue terminal extends a minimum of 75 mm from the face of the external wall.

17. Apply an adequate bead of sealant around the flue assembly and exterior wall of the building, using a general purpose silicone sealant suitable for outdoor application.

Failure to properly seal the flue penetration through the wall will result in long term damage due to weather conditions.

18. Apply an adequate bead of sealant on the rear face of a Trim Ring, using a general purpose silicone sealant suitable for outdoor application.

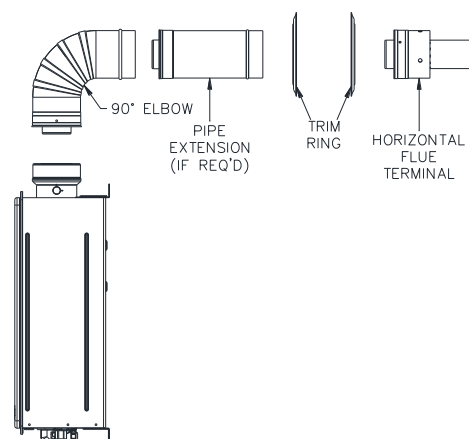
- Fit the Trim Ring over the flue terminal and press against the wall.

19. Apply an adequate bead of sealant around the flue assembly and interior wall of the building and on the rear face of the Trim Ring, using a general purpose silicone sealant suitable for indoor application.

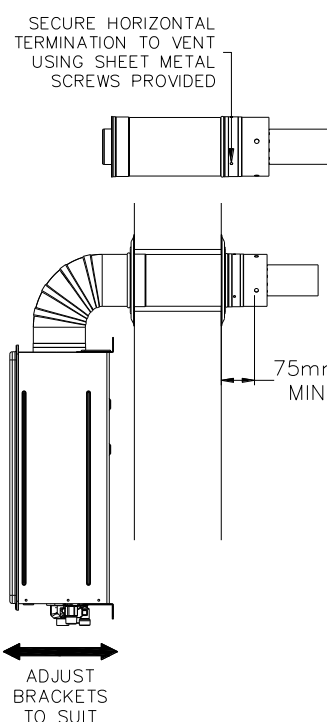
Press the Trim Ring against the wall.

20. Upon completion of the secondary flue installation, remove the warning label adhered to the top left hand corner of the water heater's front panel.

Refer to [“Connections – Electrical”](#) on page 43 electrical connection details and [“Commissioning”](#) on page 47 for the commissioning details of the water heater.



**flue components required**



## Horizontal Flueing – Extended Flue Run

### Notes:

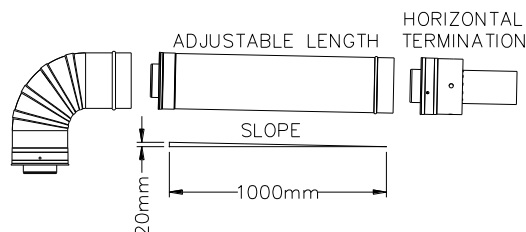
- Ensure each flue component is fully engaged and the rubber seal on the inner duct is well seated at each joint.
- Each flue component is supplied with screws to connect to the adjacent flue component. The screws are located in a bag taped to the outside of the flue component.
- Refer to diagrams:
  - [“Typical Installation – Horizontal Terminal with One Bend”](#) on page 31, and
  - [“Typical Installation – Horizontal Terminal with Multiple Vertical and Horizontal Sections”](#) on page 32.

To install an extended horizontal flue and termination:

1. Install the water heater in its final location.
2. Connect the 90° Bend (PN 295118) to the water heater flue outlet and rotate in the desired direction of discharge, if the flue is not to have a change of direction from horizontal to vertical.
  - Fit the end of the bend down over the water heater flue outlet as far as it will go.  
Ensure there is a minimum 35 mm and maximum 42 mm overlap, the rubber seal on the inner flue is well seated and the bend is fully engaged on the water heater flue outlet.
  - Secure the bend to the outlet with the screws provided.
3. Mark the location where the top of the flue is to penetrate the wall to outside of the building.

If the flue is not to have a change of direction from horizontal to vertical, then to accurately mark this position:

- Measure the vertical distance from the floor to the top of the 90° Bend, and
- Measure the horizontal distance from the wall behind the water heater to the centre of the 90° Bend, and
- Then, where the flue is expected to penetrate the wall, mark the vertical distance up from the floor and the horizontal distance out from the wall measured from the previous steps.



**Note:** If the flue is to have an additional one or two horizontal changes of direction, then it is not necessary to measure or mark the horizontal distance from the wall behind the water heater to the centre of the 90° Bend.

- Alternatively, using a level, run from the top of the 90° Bend to a location horizontal on the wall where the flue will penetrate and mark this point on the wall
- Measure the horizontal distance, along the proposed flue route, from the end of the 90° Bend to the where the flue is to penetrate the wall.

Divide this measurement by 50 to calculate the vertical distance fall of the flue (allowing for a 1 in 50 fall).

- Measure this distance down from the previous mark placed on the wall.

This point will be the top of the flue termination hole and the flue will have a gradient of 20 mm per metre of length towards the terminal.

**Note:** Ensure there are no studs, noggins, pipes or electrical cables located in the wall where the flue is to penetrate

4. Carefully remove the template inserted as the middle pages of this installation instructions booklet.
  - Cut along the middle of the **bold** circle marked “Cut Line”.
5. Align the top of the circular template with the mark on the wall.
  - It may be convenient to tape the template to the wall.
6. Mark the pilot hole through the centre of the template and scribe around the template onto the wall.

The scribed circle should be 150 mm in diameter.

  - Remove but **DO NOT DISCARD** the template.
7. Drill a pilot hole using a 6.5 mm diameter or smaller drill bit.

The drill bit must be long enough to penetrate completely through the outer skin of the external wall.

**Note:** Ensure the drill remains level and straight during this step.
8. Align the centre of the template with the pilot hole on the outside wall surface and scribe around the template onto the wall.

The scribed circle should be 150 mm in diameter.

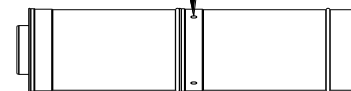
  - Remove the template.
9. Drill or cut the flue termination hole through the wall using a cutting tool suitable for the wall construction.

**Note:** The Trim Ring (PN 295125) will cover a 150mm diameter hole.
10. Starting from the 90° Bend and working towards the terminal location, connect all of the other flue system components.
  - Ensure each flue component is fully engaged and the rubber seal on the inner duct is well seated at each joint.
11. Secure each flue component using the sheet metal screws provided.
12. Support horizontal sections at a distance no greater than 2 m using a Wall Bracket (PN 295129).
13. A horizontal run of flue connecting directly to a Horizontal Flue Terminal must have a downward gradient to the flue terminal.
  - Use Male to Male and Female to Female Adapters to reverse the direction of flue insertion where three or more sections of flue are used in a horizontal flue run and the flue drains toward the flue terminal. Refer to the [diagram](#) on page 31.

This provides for proper draining of condensate without pooling at the flue component joins.
14. A horizontal run of flue between two bends, where the bend closest to the flue terminal is **orientated upward**, must have a gradient upward in the direction of the flue terminal.

**Note:** A Condensate Trap and condensate drain line must be installed if the flue has a gradient upward in the direction of the flue terminal. Refer to step 22.
15. The Adjustable Straight Length (PN 295127) may be required if a special length is required between offsets or changes in direction of the flue or to ensure the outer skin of the Horizontal Flue Terminal extends a minimum of 75 mm from the face of the external wall.
  - The Adjustable Straight Length can be adjusted from 560 mm to 890 mm by pulling on its end to increase its length or pushing on its end to decrease its length.
16. Fit a Trim Ring over the last section of flue prior to penetrating the wall.

SECURE SECTIONS OF  
FLUE USING SHEET METAL  
SCREWS PROVIDED



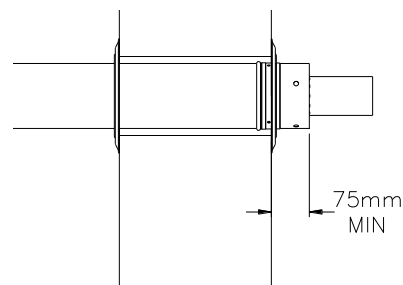
17. Once the flue is assembled and penetrating the wall, install the Horizontal Terminal and secure the termination to the flue using the sheet metal screws provided.

**Note:** If the flue terminal position is more than 1800 mm above a safe working surface, then suitable equipment will be required to enable safe access to fit the flue terminal.

Alternatively, the flue terminal may be fitted to the flue assembly prior to the assembly penetrating the wall.

18. Make a final adjustment to the Adjustable Straight Length, if required, to ensure the end of the outer skin of the flue terminal extends a minimum of 75 mm from the face of the external wall.

- Firmly tighten the compression band on the Adjustable Straight Length to prevent the pipe from extending or compressing its length over time.



19. Apply an adequate bead of sealant around the flue assembly and exterior wall of the building, using a general purpose silicone sealant suitable for outdoor application.

Failure to properly seal the flue penetration through the wall will result in long term damage due to weather conditions.

20. Apply an adequate bead of sealant on the rear face of a Trim Ring, using a general purpose silicone sealant suitable for outdoor application.

- Fit the Trim Ring over the flue terminal and press against the wall.

21. Apply an adequate bead of sealant around the flue assembly and interior wall of the building and on the rear face of the Trim Ring, using a general purpose silicone sealant suitable for indoor application.

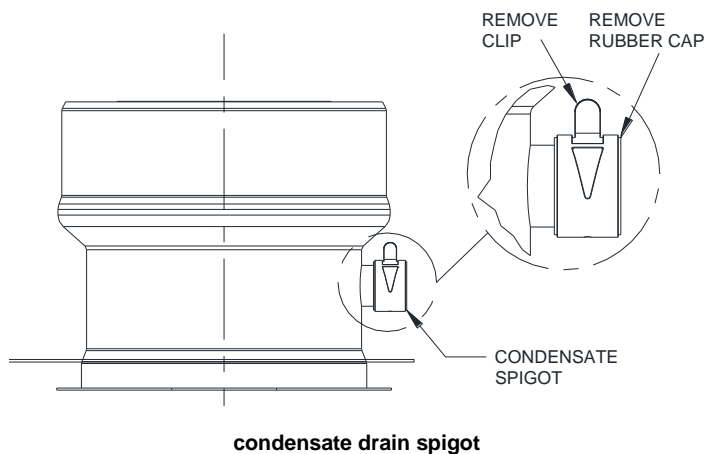
Press the Trim Ring against the wall.

22. Connect a Condensate Trap (PN 295139) to the condensate drain spigot on the water heater flue outlet the flue has a change of direction from horizontal to vertical or if there is a long vertical rise directly from the water heater.

- Install a condensate drain line to the Condensate Trap.

Refer to [“Draining the Condensate”](#) on page 29 and to [“Condensate Trap and Condensate Drain Line”](#) on page 30.

23. Upon completion of the secondary flue installation, remove the warning label adhered to the top left hand corner of the water heater's front panel.



Refer to [“Connections – Electrical”](#) on page 43 electrical connection details and [“Commissioning”](#) on page 47 for the commissioning details of the water heater.

## VERTICAL FLUE INSTALLATION

Suitable flashing (not supplied) is required to waterproof the roof penetration.

### Notes:

- Ensure each flue component is fully engaged and the rubber seal on the inner duct is well seated at each joint.
- Each flue component is supplied with screws to connect to the adjacent flue component. The screws are located in a bag taped to the outside of the flue component.
- Refer to diagrams:
  - [“Typical Installation – Vertical Flue”](#) on page 32, and
  - [“Typical Installation – Vertical Terminal with Vertical and Horizontal Sections”](#) on page 32.

To install a vertical flue and termination:

1. Determine the location where the flue will penetrate through the roof.

**Note:** Ensure there are no rafters, purlins, pipes or electrical cables located in the roof where the flue is to penetrate.

2. Drill or cut the flue termination holes through the roof and ceiling of a suitable size to allow the installation of the flue, using a cutting tool suitable for the roof construction.

3. Install a Condensate Trap (PN 295139) to the condensate drain spigot on the water heater flue outlet.

- Install a condensate drain line to the Condensate Trap.

Refer to [“Draining the Condensate”](#) on page 29 and to [“Condensate Trap and Condensate Drain Line”](#) on page 30.

4. Connect the first flue component to the water heater flue outlet.

- Fit the end of the flue component down over the water heater flue outlet as far as it will go.

Ensure there is a minimum 35 mm and maximum 42 mm overlap, the rubber seal on the inner flue is well seated and the flue component is fully engaged on the water heater flue outlet.

- Secure the bend to the outlet with the screws provided.

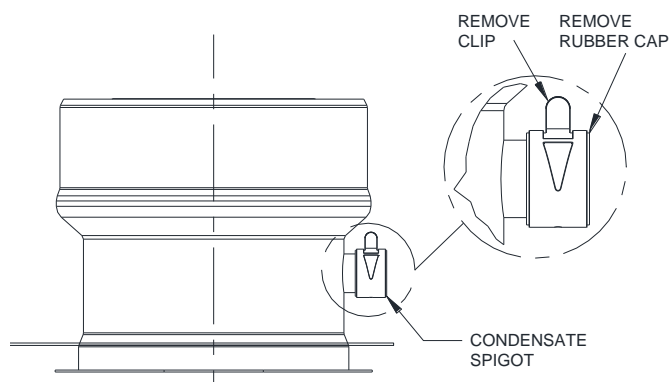
5. Continuing from the first flue component and working towards the terminal location, connect all of the other flue system components.

- Ensure each flue component is fully engaged and the rubber seal on the inner duct is well seated at each joint.

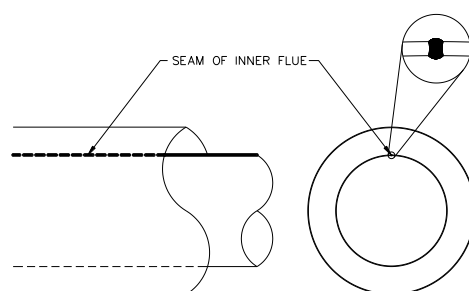
6. Horizontal flue runs between bends must have a minimum upward gradient towards the flue terminal of 20 mm per metre.

**Note:** Ensure that the seam of the inner flue in horizontal runs is towards the top of the installation.

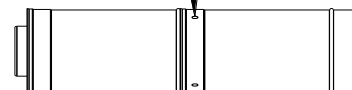
7. Secure each flue component using the sheet metal screws provided.



condensate drain spigot



SECURE SECTIONS OF FLUE USING SHEET METAL SCREWS PROVIDED



8. Fix a Wall Bracket after each transition to a vertical run.

This is to prevent vertical loading on the bends and offsets.

9. Support vertical sections of flue at a distance no greater than 2 m using a Wall Bracket (PN 295128).

**Note:** The Wall Bracket can be used to support vertical sections of flue from a ceiling by rotating the legs through 90°.

10. Install an Adjustable Straight Length (PN 295127) if a special length is required between offsets or changes in direction of the flue.

- The Adjustable Straight Length can be adjusted from 560 mm to 890 mm by pulling on its end to increase its length or pushing on its end to decrease its length.
- Firmly tighten the compression band on the Adjustable Straight Length to prevent the pipe from extending or compressing its length over time.

11. Fit a Trim Ring over the last section of flue prior to penetrating the ceiling, if one is to be fitted.

12. Once all of the flue components, excluding the Vertical Terminal, have been installed and all supports are securely fastened, the roof flashing must be installed and adequately sealed to prevent rain entry.

- Cut the flashing to a diameter that allows a snug fit over the flue.
- Install the roof flashing over the flue and using suitable fasteners, fix to the roof material.

The flue must extend a minimum of 150 mm through the roof flashing.

13. Connect the Vertical Terminal (PN 295117) to the flue exiting the roof.

- Secure the joint with sheet metal screws provided.

The top of the Vertical Terminal should not be less than 450 mm above the flashing below.

Observe flue terminal clearances in accordance with AS 5601 or AS/NZS 5601.1. Refer also to [“Vertical Flue Terminal Location”](#) on page 28.

**Note:** The flue should not extend more than 1.5 m from the roof unless guy wires or other additional support is provided.

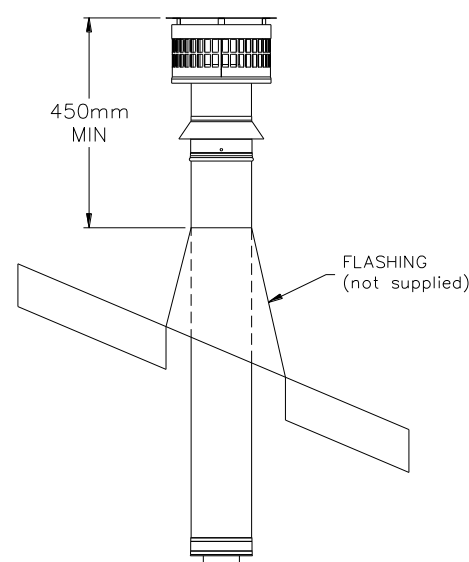
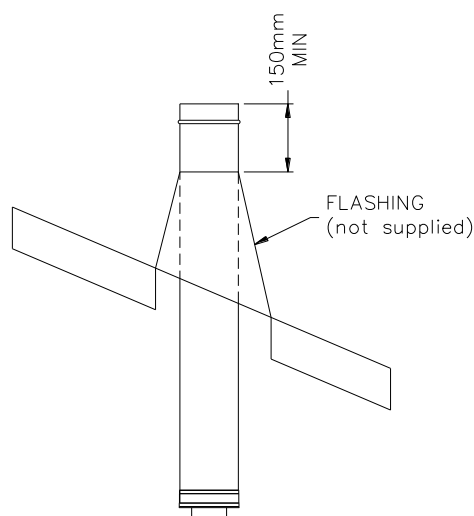
14. Apply an adequate bead of sealant around the flue assembly and flashing and around the flashing and roof material, using a general purpose silicone sealant suitable for outdoor application.

Failure to properly seal the flue penetration through the roof will result in long term damage due to weather conditions.

15. Apply an adequate bead of sealant around the flue assembly and ceiling and on the rear face of the Trim Ring (if fitted), using a general purpose silicone sealant suitable for indoor application.

Press the Trim Ring (if fitted) up against the ceiling.

16. Upon completion of the secondary flue installation, remove the warning label adhered to the top left hand corner of the water heater's front panel.



Refer to [“Connections – Electrical”](#) on page 43 electrical connection details and [“Commissioning”](#) on page 47 for the commissioning details of the water heater.



## MULTIPLE WATER HEATER FLUE INSTALLATION

Where multiple water heaters are installed, each water heater must be individually flued to the outside. A common flue system **MUST NOT** be used.

For a multiple unit installation, the water heater is certified for installation with zero clearance between adjacent water heaters.

If the water heaters are mounted on a wall, although they are certified for installation with zero clearance between them, it may be necessary to leave a suitable space of a minimum 175 mm between each water heater if a Condensate Trap and condensate drain line is to be installed. The Condensate Trap and condensate drain line would be located between each water heater with the common drain manifold positioned below the water heaters. Refer to [“Multiple Water Heater Condensate Trap and Condensate Drain Line Installation”](#) on page 41.

Refer to [“Flue Terminal Location”](#) on page 28 for flue terminal clearances from other objects in accordance with AS 5601 or AS/NZS 5601.1.

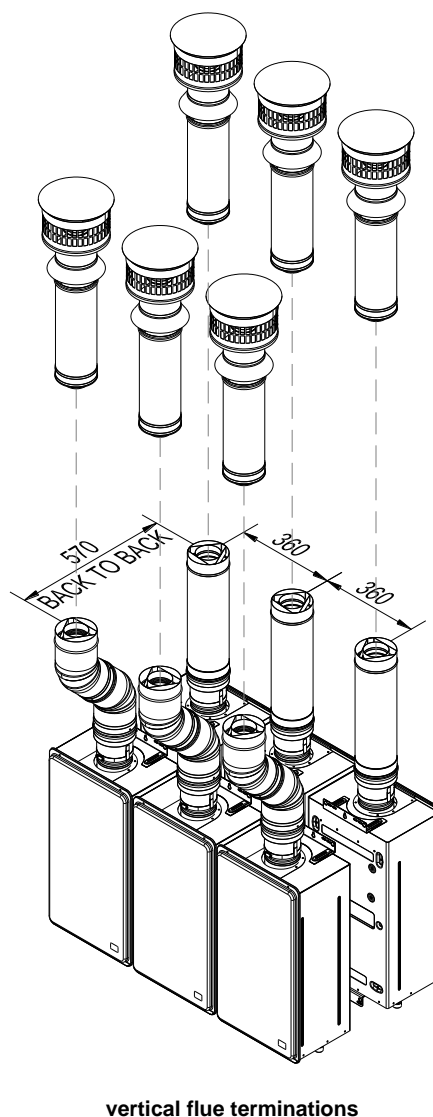
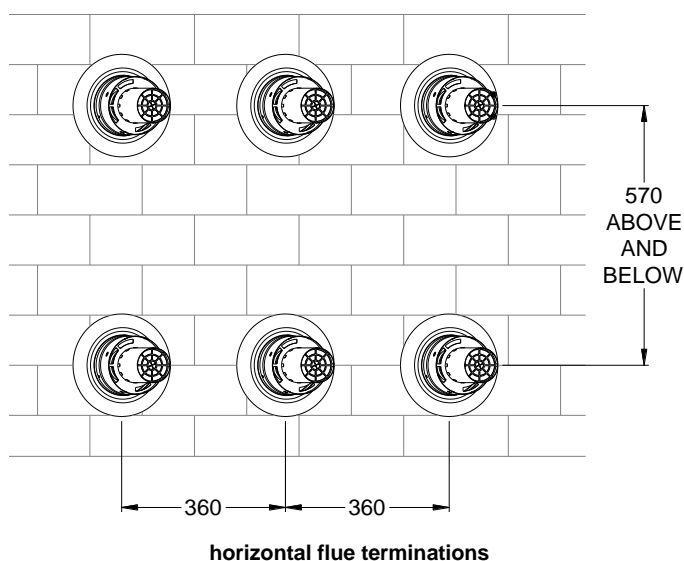
Follow the relevant instructions pertaining to the type of flue installation, with the following additional requirements in relation to flue terminal clearances to be taken into account. The distances are based on using the coaxial flue system components.

### Vertical Flue Terminations

1. The minimum **side by side** centre to centre distance between flue terminals is to be no less than 360 mm.
2. The minimum **back to back** centre to centre distance between flue terminals is to be no less than 570 mm.

### Horizontal Flue Terminations

1. The minimum **horizontal** centre to centre distance between flue terminals is to be no less than 360 mm.
2. The minimum **vertical** centre to centre distance between flue terminals is to be no less than 570 mm.





## MULTIPLE WATER HEATER CONDENSATE TRAP AND CONDENSATE DRAIN LINE INSTALLATION

Depending upon the type of installation, it may be necessary to install a Condensate Trap and condensate drain line to each water heater. Refer to [“Draining the Condensate”](#) on page 29.

The drain line from each Condensate Trap may be:

- drained separately to a discharge point, or
- manifolded together with a single drain line running to a discharge point.

If the water heaters are mounted on a wall, although they are certified for installation with zero clearance between them, it may be necessary to leave a suitable space of a minimum 175 mm between each water heater if a Condensate Trap and condensate drain line is to be installed. The Condensate Trap and condensate drain line would be located between each water heater with the common drain manifold positioned below the water heaters.

### Condensate Traps with Common Drain Line

1. Remove the clamp and rubber cap from the condensate drain spigot on each water heater flue outlet assembly.
2. Locate and install the Condensate Trap in a suitable position adjacent to the water heater.

Refer to steps 2 to 4 of the procedure outlined in [“Condensate Trap and Condensate Drain Line”](#) on page 30.

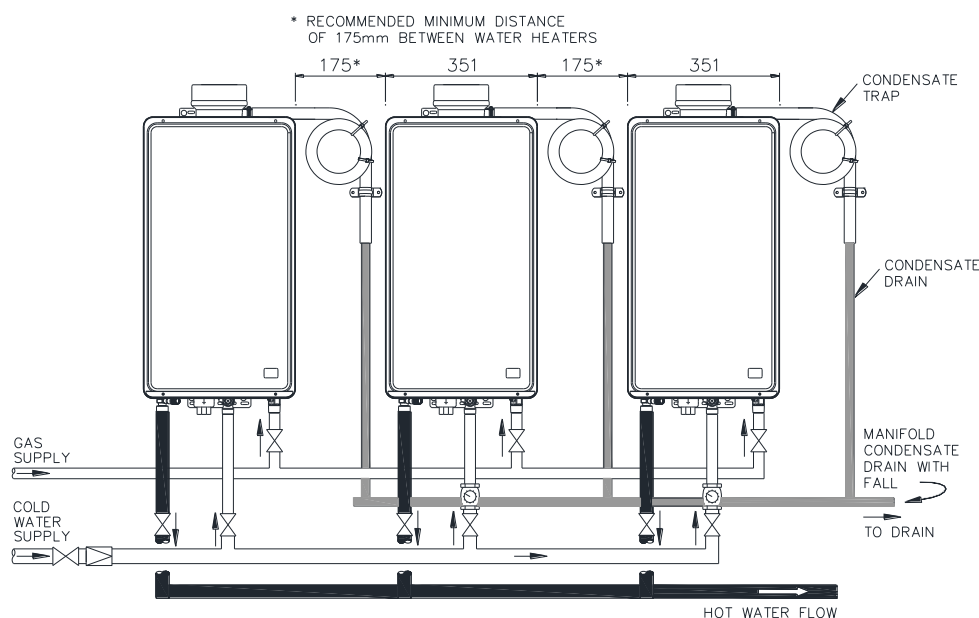
If the drain line from each Condensate Trap is to be run separately to a discharge point, then proceed to step 4, otherwise continue with step 3.

3. Manifold the drain lines from each Condensate Trap into a common header.

Use UPVC, PE or similar, do not use copper.

Ensure adequate fall is provided in the header to allow for complete drainage.

It may be necessary to support the drain line manifold with suitable hangers from the ceiling.



**condensate drain common manifold**

4. Plumb the outlet of each Condensate Trap or the drain line manifold to a suitable discharge point.

The drain line should be as short as possible, have a continuous fall all the way from the Condensate Trap or drain line manifold to the discharge outlet and have no tap, valves or other restrictions in the pipe work. The outlet of the drain line must be in such a position that flow can be easily seen, but arranged so the condensate will not cause injury, damage or nuisance.

**⚠ Warning:** Failure to fill with water may cause flue gasses to escape through the condensate trap. The condensate trap should be regularly checked to ensure it is filled with water, replenishing when required.

**Notes**

AS/NZS 3500.4 section 5.12 is used as a guide in preparing the following drainage recommendations.

- As the condensate is mildly acidic, copper tube and fittings must not be used as they will corrode.
- Use UPVC (Unplasticised Polyvinyl Chloride) or PE (polyethylene) piping.
- The outlet of the drain line must be in such a position that flow can be easily seen, but arranged so that discharge will not cause injury, damage or nuisance.
- The drain line must not discharge onto electrical connections, earth stakes, copper pipe, concrete paths or into a pond.

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## CONNECTIONS – ELECTRICAL

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All electrical work and permanent wiring must be carried out by a qualified person and in accordance with the Wiring Rules AS/NZS 3000 and all local codes and regulatory authority requirements.

**⚠ Warning:** Temperature controllers **must not** be fitted to this water heater (862 series) if it is installed as an in-series gas booster with a solar water heater system or if a Water Star water heater is installed because water at a temperature much higher than the controller setting can be delivered. If a solar or Water Star water heater has been installed to an existing water heater installation, then all controllers **must be** disconnected and removed.

The water heater is supplied with a 1.8 metre lead and plug and requires a 240 V 50 Hz general purpose outlet (GPO) to be located within 1.2 metres of the installation. The GPO must be clear of the flue exhaust, draining water, gas supply pipe and water connections.

The power consumption of the water heater is:

Component	Power consumption	Comments
Gas water heater	80 Watts	627 – Burner on, anti frost device inactive
	187 Watts	627 – Burner on, anti frost device active

The water heater will only operate on a sine wave at 50 Hz. Devices generating a square wave cannot be used to supply power to the water heater.

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## MULTIPLE INSTALLATIONS

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A multiple installation of 27 litre gas water heaters on a single manifold is possible, using a parallel plumbing arrangement, where large volumes of hot water are required. It is good practice, but not essential, to install the water heaters in an Equa-Flow® plumbing arrangement. The installation may operate on a dead leg system or a circulated flow and return system.

If a circulated flow and return system is installed, the circulator must be sized and set to provide a minimum flow rate of 3.0 L/min through the circulated hot water flow and return system and be either thermostatically and / or timer controlled. The circulator must not be set to operate continuously, i.e. 24 hours per day.

The cold (or solar preheat) water and hot water manifolds must be designed to balance the flow from each water heater. To achieve this, there are basic installation requirements and principles which must be followed:

1. The maximum number of water heaters in a bank should be 6. Only one bank can be installed.
2. The water heaters must be of the same model.
3. The cold (or solar preheat) water line, cold (or solar preheat) and hot headers and hot water line must be sized to meet the requirements of both AS/NZS 3500.4 and the application. The gas line must be sized to meet the requirements of AS 5601 or AS/NZS 5601.1 and the application.

Minimum header pipe sizes at the installation are:

No of water heaters	1	2	3	4	5	6
Cold (or solar preheat) and hot header pipe size	DN20	DN25	DN32	DN32	DN40	DN40
Gas pipe size	DN20	DN25	DN32	DN32	DN40	DN40

**Note:** Water and gas supply pipe sizes to the installation may be required to be larger than the minimum pipe sizes at the installation to meet the requirements of the Standards and the application.

The recommended branch line size for the cold (or solar preheat) and hot water and gas pipes is DN20.

4. A full flow gate valve or ball valve and if required a pressure limiting valve must be installed on the cold water line to the system. A non return valve or stop tap must not be installed.

**Note:** The gate valve or ball valve and pressure limiting valve are not required if this is an in-series gas booster installation to a solar water heater.

5. A full flow gate valve or ball valve (not a stop tap) must be installed on both the inlet and outlet branches of each water heater. A non return valve must not be installed.
6. An isolation valve must be installed on the gas branch of each water heater.
7. An adjustable pressure reducing valve (PRV) (RMC model SYR 312 / 20) must be installed on the cold (or solar preheat) branch to all but the first water heater.

Each PRV is to be adjusted so that each subsequent water heater is staged to operate only after the required hot water flow rate increases by intervals of 13 litres per minute (refer to [“Pressure Reducing Valve Commissioning Procedure”](#) on page 45).

8. Non return valves or pressure limiting valves must not be installed on the branch lines to the water heaters.
9. It is good plumbing practice for all fittings, valves and branch lines to be matched sets all the way along the manifold.
10. Sufficient space must be left to enable access, servicing or removal of any water heater.

The water heaters can be installed side by side with minimal clearance between them. The AGA has approved the installation of the water heaters with an exemption from the 300 mm minimum clearance requirements between flue terminals, as stated in AS/NZS 5601, clause 5.13.6.5 and AS/NZS 5601.1, clause 6.9.3. A second rating label is attached to the inside of the front cover of each water heater. This can be referenced to determine details of the water heater.

Refer to the diagram on [page 45](#) for installation and plant layout details.

### PRESSURE REDUCING VALVE COMMISSIONING PROCEDURE

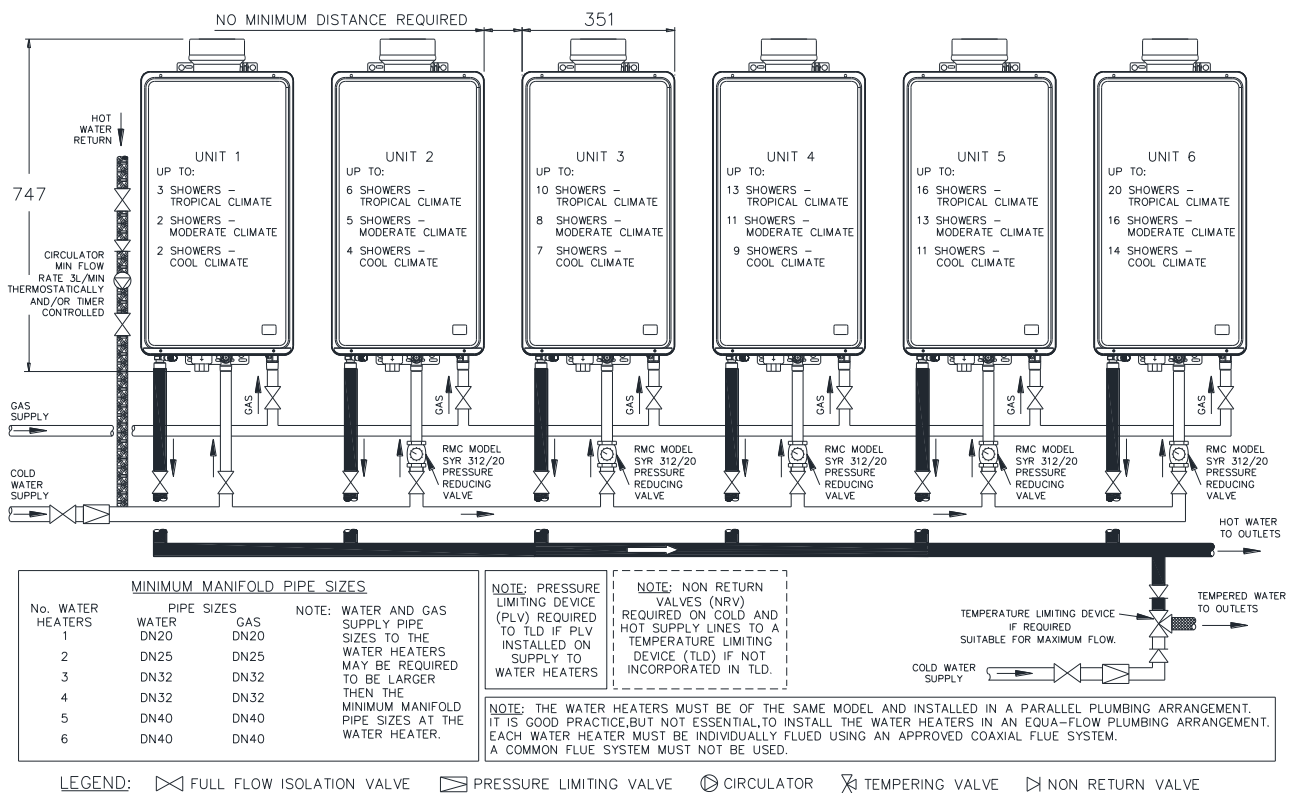
The pressure reducing valves must be set and commissioned for each water heater so the water heaters will turn on and off in sequence when the flow rate increases or decreases to a particular rate. This procedure can be conducted with either cold water or solar preheated water, however the temperature of the solar preheated water must be at least 2°C lower than the preset outlet temperature setting of the water heater.

The water heater installation should be sized and the number of water heaters selected to cater for the cold water temperature in winter and assuming a period of no solar gain without any solar preheated water available, if the installation is part of a solar water heater system. The climate chart is based on a flow rate from a shower outlet not exceeding 9 litres per minute and a tempered water temperature of 42°C.

Climate Chart

	Number of Shower Outlets																			
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
number of water heaters warm / tropical climate (20°C inlet temperature)	1	1	1	2	2	2	3	3	3	3	4	4	4	5	5	5	6	6	6	6
number of water heaters moderate climate (15°C inlet temperature)	1	1	2	2	2	3	3	3	4	4	4	5	5	6	6	6	-	-	-	-
number of water heaters cool climate (10°C inlet temperature)	1	1	2	2	3	3	3	4	4	5	5	6	6	6	-	-	-	-	-	-

**Note:** If there are other hot water outlets which may operate simultaneously with the shower outlets, then the operation and flow rates of these outlets need to be considered and an allowance made when selecting the number of water heaters for the application.



**Note:** An isolation valve and pressure limiting valve are not required on the solar preheat water line to the gas boosters as part of a solar water heater installation. A full flow isolation valve must still be installed on the inlet branch of each water heater.

### TYPICAL INSTALLATION – MULTIPLE CONTINUOUS FLOW GAS WATER HEATERS

To set and commission the pressure reducing valves:

1. **Commissioning:** Commission each of the water heaters prior to setting the pressure reducing valve on the cold (or solar preheat) branch to the water heater (refer to “[Commissioning](#)” on page 47).
2. **Turn on services:** Turn on the water, gas and electricity to the water heaters.
3. **Locking screw:** Loosen the locking screw on each SYR valve with a flat bladed screw driver.
  - To adjust the SYR valve during this commissioning procedure, turn the knob:
    - **Anti-clockwise** = delay unit ignition
    - **Clockwise** = bring forward unit ignition
4. **Open a hot tap:** Open 1 x hot shower or tap to between 7-8 litres / min. The first water heater (without SYR valve) should ignite and provide hot water.

**Notes:**

- The flow rate from each shower or tap throughout this commissioning procedure should be between 7-8 litres / min.
  - When turned on, each shower or tap must be at an equal flow rate.
5. **Temperature limiting device:** Set the temperature of any temperature limiting device installed downstream of the manifold.
  6. **First water heater:** Open the maximum number of showers suitable for 1 x water heater in accordance with the climate chart. Only the first water heater should be operating.

If other water heaters are operating, adjust their SYR valves by turning the knob anti-clockwise until the water heater turns off.
  7. **Second water heater:** Open the next shower. The second water heater should ignite.

If it fails to ignite, adjust the SYR valve by turning the knob clockwise until the water heater turns on.

If other water heaters ignite, adjust their SYR valves by turning the knob anti-clockwise until the water heater turns off.
  8. Turn off the previous shower. The second water heater should turn off.

If it does not turn off, adjust the SYR valve by turning the knob anti-clockwise until the water heater turns off.
  9. Open the maximum number of showers suitable for 2 x water heaters, in accordance with the climate chart. Only the first two water heaters should be operating.

If other water heaters downstream are operating, adjust their SYR valves by turning the knob anti-clockwise until the water heater turns off.
  10. **Subsequent water heaters:** Repeat steps 7 to 9 for each subsequent water heater in the bank.
  11. **Locking screw:** Turn off all showers and lock adjusting screw on the SYR valves. Commissioning is now complete.

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## COMMISSIONING

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All water heaters are tested and adjusted before dispatch from the factory, however further adjustments may become necessary because of local conditions.

**Note:** If this water heater is installed as part of a multiple installation, i.e. in a bank of water heaters, it will be necessary to isolate the other water heaters and commission the water heaters one at a time. However, all the water heaters will need to be operating during the checking of the gas inlet pressure.

### TO TURN ON THE WATER HEATER

- Open all of the hot taps in the house (don't forget the shower).
- Open the cold water isolation valve fully at the inlet to the water heater.  
Air will be forced out of the taps.
- Close each tap as water flows freely from it.
- Check the pipe work for leaks.
- Open the gas isolation valve fully.
- Check the gas pipe work for leaks.
- Plug in the water heater at the power outlet and switch on the electrical supply.
- Turn on a controller, if one is fitted, by pressing the on / off button.  
The light in the on / off button and the priority light (standard controller) or ACTIVE light (Deluxe controller) will both glow.
- Open a hot tap.  
The water heater will operate automatically.
- Check to ensure the flow from each connected hot tap is sufficient to operate the water heater.  
The minimum operating flow rate for all models is 2.0 litres per minute.
- Check and if required adjust the preset outlet temperature setting of the water heater.  
Refer to "[Preset Outlet Temperature Setting](#)" on page 51.

The automatic water governor incorporated in the water heater is not adjustable.

To complete the installation, it is necessary to check the gas supply pressure at the inlet to the water heater (refer to "[Gas Inlet Pressure](#)" on page 47), the minimum test point pressure and the maximum test point pressure (refer to "[Burner Gas Pressure](#)" on page 49).

Upon completion and testing of the installation, ensure the controller(s) is turned off (if fitted). Explain to the householder or a responsible officer the functions and operation of the water heater and the controllers (if fitted).

**⚠ Warning:** Upon completion of the installation and commissioning of the water heater, leave this guide with the householder or a responsible officer. **DO NOT** leave this guide inside of the cover of the water heater, as it may interfere with the safe operation of the water heater or ignite when the water heater is turned on.

### GAS INLET PRESSURE

**IMPORTANT - CHECK** the gas supply pressure at the inlet to the water heater with the water heater and all other gas burning appliances in the premises operating (burners alight). The minimum gas supply pressure is:

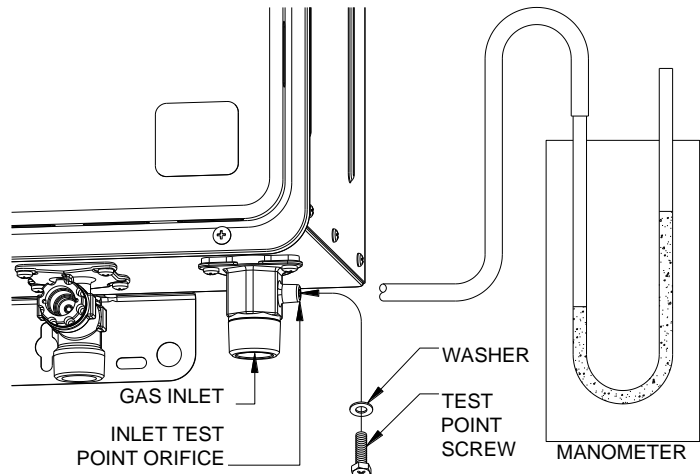
Natural Gas	1.13 kPa	Propane	2.75 kPa
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If this minimum cannot be achieved, it may indicate the meter or the gas line to the water heater is undersized. It is important to ensure that an adequate gas supply pressure is available to the water heater when other gas burning appliances, on the same gas supply, are operating.

**Gas Inlet Test Point Pressure**

To check the gas inlet pressure:

1. Close any hot taps and ensure the burners are not operating.
2. Close the gas isolation valve at the gas inlet to the water heater.
3. Locate the gas inlet test point on the gas connection to the water heater.
  - Remove the test point screw and washer from the test point orifice.
  - Connect the manometer.
4. Open the gas isolation valve fully at the gas inlet to the water heater.
5. Observe the gas pressure reading on the manometer.



If the manometer reading is between the minimum and maximum inlet gas pressure ratings on the rating label, no adjustment is required.

If the manometer reading is below the minimum inlet gas pressure rating on the rating label, then either the gas pipe to the water heater is undersized and needs to be rectified or adjustment is required at the gas regulator.

If the manometer reading is above the maximum inlet gas pressure ratings on the rating label, then adjustment is required at the gas regulator.

6. Switch on the electrical supply at the power outlet to the water heater if it is not already switched on and turn on a controller, if one is fitted, by pressing the on / off button.
7. Open a hot tap fully and ensure the burners are fully ignited.
 

It may be necessary to open a second tap.
8. Turn on all other gas burning appliances in the house which are on the same gas supply.
9. Observe the gas pressure reading on the manometer.

If the manometer reading is between the minimum and maximum inlet gas pressure ratings on the rating label, no adjustment is required.

If the manometer reading is below the minimum inlet gas pressure rating on the rating label, then either the gas pipe to the water heater is undersized and needs to be rectified or adjustment is required at the gas regulator.

If the manometer reading is above the maximum inlet gas pressure ratings on the rating label, then adjustment is required at the gas regulator.

10. Turn off the other gas burning appliances in the house.
11. If an adjustment was made during Step 9, repeat this procedure from Step 5.
12. Close the hot tap(s).
13. Close the gas isolation valve at the inlet to the water heater.
14. Remove the manometer and refit and tighten the test point screw and washer.
15. Open the gas isolation valve fully at the gas inlet to the water heater.
16. Open a hot tap again so the burners ignite.
17. Test for gas leaks.
18. Close the hot tap.



## BURNER GAS PRESSURE

It is necessary to check the burner gas pressure at both the minimum and maximum operational settings. To check and if necessary adjust the operational gas pressures, the electrical supply to the water heater must be switched on, the burners ignited and hot water must be flowing from a hot tap.

**⚠ Warning:** The removal of the front panel will expose 240 volt wiring. Take care not to touch wiring terminals.

**Note:** If an 862 series model is installed as an in-series gas booster for a solar water heater, then the temperature of the water entering the in-series gas booster must be at least 2°C below the water heater preset outlet temperature setting. Otherwise the gas burners will not ignite and the test point gas pressures cannot be measured.

### Minimum test point gas pressure

Refer to the rating label on the water heater for the minimum test point gas pressure.

1. Close any hot taps and ensure the burners are not operating.
2. Turn off the controller(s), if one is fitted, by pressing the on / off button and switch off the electrical supply at the power outlet to the water heater.
3. Remove the screws holding the front panel to the jacket.
4. Gently disengage the front panel and pull forward to remove from the water heater.
5. Locate the burner pressure test point on the main burner manifold.
  - Remove the test point screw and washer from the test point orifice.
  - Connect the manometer.
6. Switch on the electrical supply at the power outlet to the water heater and turn on a controller, if one is fitted, by pressing the on / off button.
7. Open the gas isolation valve fully at the gas inlet to the water heater, if not already open.
8. Open a hot tap slowly until the burners ignite.
9. Press and hold down the MIN button and observe the reading on the manometer.
  - "1L" is shown on the LED display.
10. Release the MIN button.

If the manometer reading observed in step 9 agrees with the rating label, no further adjustment is required.

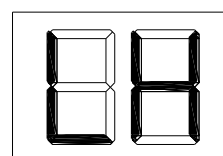
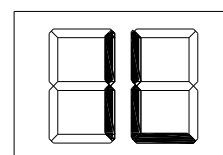
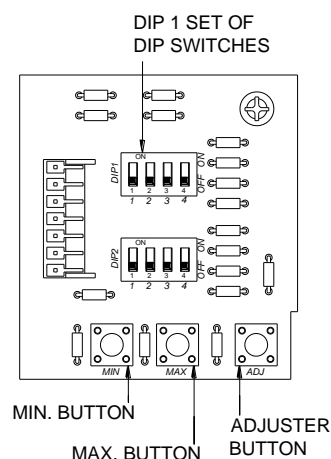
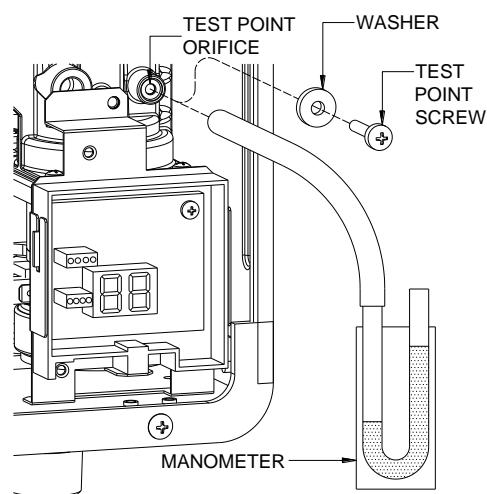
11. To adjust, press and hold the adjuster button.
  - "LH" is shown on the LED display.

**Note:** The adjuster button must be held down continuously through steps 11 to 13.

12. Press and hold the MIN button and observe the reading on the manometer.
  - The manometer reading will change as the test point gas pressure adjusts.

**Note:** While the MIN button is pressed, the gas pressure will at first increase then decrease, cycling between an upper gas pressure limit (39 on the LED display) and a lower gas pressure limit (01 on the LED display).

13. Release the MIN button when the reading on the manometer agrees with the rating label.
14. Release the adjuster button.



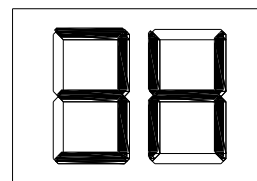
**Notes:**

- If the burners extinguish and error code 11 or 12 starts to flash on the LED display:
  - release the MIN and adjuster buttons
  - close the hot tap
  - clear the error code (refer to [“Clearing Error Code”](#) on page 50)
  - recommence the procedure from Step 8.
- If the adjuster button is released before Step 13, clear any error code (if displayed) and recommence the procedure from Step 8.

**Maximum test point gas pressure**

Refer to the rating label on the water heater for the maximum test point gas pressure.

Follow Steps 8 to 14 of the [“Minimum test point gas pressure”](#) procedure on page 49, but open the hot tap fully and use the MAX button instead of the MIN button. It may be necessary to open two or three hot taps fully, depending upon the model of water heater and the incoming cold water temperature.



**Note:** In Step 9, “3H” (27 models) will be shown on the LED display.

After setting the minimum and maximum test point gas pressures:

- Close the hot tap.
- Remove the manometer and refit and tighten the test point screw and washer.
- Open a hot tap again so the burners ignite.
- Test for gas leaks.
- Close the hot tap.
- Turn off the controller, if one is fitted, by pressing the on / off button.
- Switch off the electrical supply at the power outlet to the water heater.
- Refit the front panel and screws to the water heater.

**Clearing Error Code**

If an error code does appear on the LED display during the commissioning process, it will be necessary to clear the error in order to complete the installation.

To clear an error code:

- switch off the electrical supply at the power outlet to the water heater
- check the gas isolation valve at the gas inlet to the water heater is fully open
- wait five (5) minutes
- switch on the electrical supply at the power outlet to the water heater

## PRESET OUTLET TEMPERATURE SETTING

The factory preset outlet temperature setting of the water heater is:

- 862 series      60°C      for a single water heater  
                     60°C      as part of a Multipak system  
                     70°C      as part of a Commpak system

If a temperature controller is connected to the water heater, this will override the preset outlet temperature setting and the maximum temperature setting will be:

Maximum Outlet Temperature	862 series
Kitchen controller connected	60°C
Bathroom controller only connected	50°C

It is usually not necessary to adjust the factory preset outlet temperature setting of the water heater, unless the customer or application has a particular requirement for this to be done.

For applications requiring sanitising temperatures, such as a commercial kitchen, it will be necessary to adjust the preset outlet temperature setting to 82°C.

If the water heater is installed as part of a circulated hot water flow and return system in a building, the preset outlet temperature setting must be set to at least 60°C. If the water temperature decreases by more than 5°C through a circulated hot water flow and return system due to heat loss in the ring main, the preset outlet temperature setting of the water heater should be set to at least 65°C.

Refer to [“To Check or Adjust the Preset Outlet Temperature Setting”](#) on page 52 to check or if required to adjust the preset outlet temperature setting of the water heater.

### Gas Booster for a Solar Water Heater

**Note:** AS 3498 requires that a water heater provides the means to inhibit the growth of Legionella bacteria in potable water. When this water heater is used as an in-series booster for a solar water heater it can satisfy this AS 3498 requirement provided it is energised, the booster preset outlet temperature setting is 70°C or higher, and that a remote temperature controller is not used.

It will be necessary to check and if required to adjust the preset outlet temperature setting of the continuous flow water heater when:

- it is installed as an in-series gas booster to a solar water heater
- it is an existing continuous flow water heater and a solar water heater is then installed.

### Note:

- Consideration must be given to the delivery temperature to any ablution and public areas such as a bathroom, ensuite or public amenities. Refer to [“Hot Water Delivery”](#) on page 18 and to [“Schematics of Two Temperature Zones Using A Temperature Limiting Device”](#) on page 19.

**TO CHECK OR ADJUST THE PRESET OUTLET TEMPERATURE SETTING**

The temperature settings will be displayed on the LED display. The preset outlet temperature settings are:

- 862 series 38°C, 40°C, 42°C, 43°C, 45°C, 50°C, 55°C, 60°C, 65°C, 70°C, 75°C, 82°C

It is necessary to have the electrical supply to the water heater switched on during stages of checking or adjusting the preset outlet temperature setting procedure.

**⚠ Warning:** The removal of the front panel will expose 240 volt wiring. Take care not to touch wiring terminals. The adjustment must be carried out by a qualified person.

**⚠ Warning:** This procedure will involve the adjustment of dip switches. Adjustment of a dip switch should only be made with an insulated tool.

To check or adjust the preset outlet temperature setting:

- Switch off the electrical supply at the power outlet to the water heater.
- Remove the screws holding the front panel to the jacket.
- Gently disengage the front panel and pull forward to remove from the water heater.
- Switch on the electrical supply at the power outlet to the water heater.
- Switch dip switches 3 and 4 to the on (up) position on the DIP 1 set of DIP switches on the I.C. Board.

The current preset outlet temperature setting will show on the LED display.

If the temperature displayed on the LED display is the desired preset outlet temperature setting, then proceed to step 7, as no further adjustment is necessary.

- Press the MAX button to increase or the MIN button to decrease the preset outlet temperature setting.

Each press of the MAX or MIN button will increase or decrease the preset temperature by one increment.

The MAX and MIN buttons are located underneath the DIP 1 and DIP 2 set of DIP switches.

**862 series**

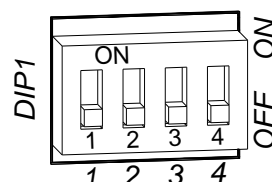
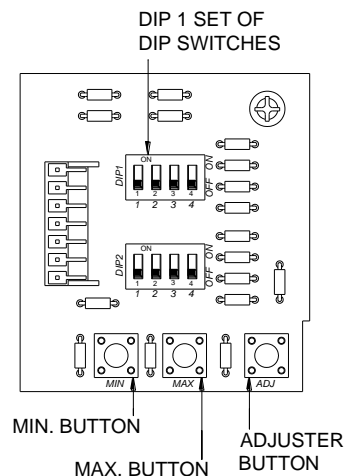
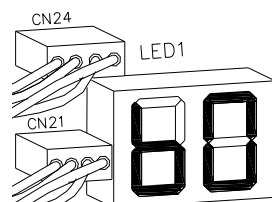
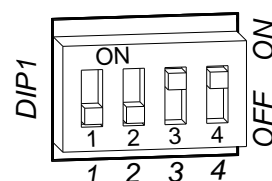
The increments are 38, 40, 42, 43, 45, 50, 55, 60, 65, 70, 75, 82.

Set the LED display to 82 on an 862 series water heater if it is required to deliver sanitising temperatures.

- Switch dip switches 3 and 4 to the off (down) position.

The LED display will go blank. The preset outlet temperature setting is now set.

- Switch off the electrical supply at the power outlet to the water heater.
- Refit the front panel and screws to the water heater.



**TO TURN OFF THE WATER HEATER**

If it is necessary to turn off the water heater on completion of the installation, such as on a building site or where the premises is vacant, then:

- Turn off the controllers(s) (if fitted) by pressing the on / off button.  
The light in the on / off button will go out and the priority light (standard controller) or the ACTIVE light (Deluxe controller), if it is on, will go out.
- Switch off the electrical supply at the power outlet to the water heater (refer to note below).
- Close the gas isolation valve at the inlet to the water heater.
- Close the cold water isolation valve at the inlet to the water heater.
- Drain the water heater if there is a risk of freezing conditions occurring (refer to [“Draining The Water Heater”](#) on page 54).

**Notes:**

- The frost protection system will be rendered inoperable if electrical power is not available at the water heater.
- Damage caused by freezing due to the unavailability of power at the water heater is not covered by the Rheem warranty (refer to [“Terms of the Rheem Warranty”](#) on page 55).
- If the power has been switched off to the water heater and there is a risk of freezing, then it is necessary to drain the water heater (refer to [“Draining the Water Heater”](#) on page 54).

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## DRAINING THE WATER HEATER

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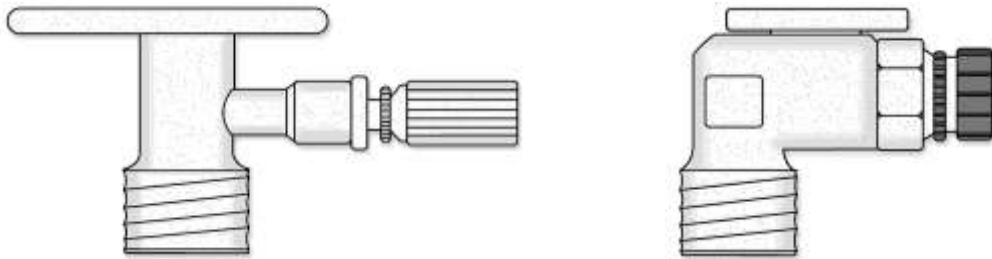
To drain the water heater:

- Turn off the water heater (refer to [“Turn Off The Water Heater”](#) on page 53).
- Open a hot tap (preferably the shower outlet).
- Unscrew the two drain plugs, one each at the cold water inlet and hot water outlet, on the underside of the water heater.

Water will drain from the water heater.

- When water stops flowing from the water heater, close the hot tap.

**Note:** It is recommended not to screw the drain plugs back in, until the water heater is to be turned on again.



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# **RHEEM CONTINUOUS FLOW GAS WATER HEATER WARRANTY – AUSTRALIA ONLY**

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## **CONTINUOUS FLOW GAS WATER HEATER 862 627 MODELS**

### **1. THE RHEEM WARRANTY – GENERAL**

- 1.1 This warranty is given by Rheem Australia Pty Limited ABN 21 098 823 511 of 1 Alan Street, Rydalmere New South Wales, the supplier of Rheem continuous flow gas water heaters, manufactured by Paloma Co., Ltd., a world leader in water heater technology and manufacture.
- 1.2 Rheem offer a trained and qualified national service network who will repair or replace components at the address of the water heater subject to the terms of the Rheem warranty. Rheem Service, in addition can provide preventative maintenance and advice on the operation of your water heater. The Rheem Service contact number is available 7 days a week on 131031 with Service personnel available to take your call from 8am to 8pm daily (hours subject to change).
- 1.3 For details about this warranty, you can contact us on 131031 or by email at [warrantyenquiry@rheem.com.au](mailto:warrantyenquiry@rheem.com.au) (not for service bookings).
- 1.4 The terms of this warranty and what is covered by it are set out in sections 2 and 3 and apply to water heaters manufactured after 1<sup>st</sup> October 2012.
- 1.5 If a subsequent version of this warranty is published, the terms of that warranty and what is covered by it will apply to water heaters manufactured after the date specified in the subsequent version.

### **2. TERMS OF THE RHEEM WARRANTY AND EXCLUSIONS TO IT**

- 2.1 The decision of whether to repair or replace a faulty component is at Rheem's sole discretion.
  - 2.2 If you require a call out and we find that the fault is not covered by the Rheem warranty, you are responsible for our standard call out charge. If you wish to have the relevant component repaired or replaced by Rheem, that service will be at your cost.
  - 2.3 Where a failed component or cylinder is replaced under this warranty, the balance of the original warranty period will remain effective. The replacement does not carry a new Rheem warranty.
  - 2.4 Where the water heater is installed outside the boundaries of a metropolitan area as defined by Rheem or further than 25 km from either a regional Rheem branch office or an Accredited Rheem Service Agent's office, the cost of transport, insurance and travelling between the nearest branch office or Rheem Accredited Service Agent's office and the installed site shall be the owner's responsibility.
  - 2.5 Where the water heater is installed in a position that does not allow safe or ready access, the cost of that access, including the cost of additional materials handling and/or safety equipment, shall be the owner's responsibility. In other words, the cost of dismantling or removing cupboards, doors or walls and the cost of any special equipment to bring the water heater to floor or ground level or to a serviceable position is not covered by this warranty.
  - 2.6 This warranty only applies to the original and genuine Rheem water heater in its original installed location and any genuine Rheem replacement parts.
  - 2.7 The Rheem warranty does not cover faults that are a result of:
    - a) Accidental damage to the water heater or any component (for example: (i) Acts of God such as floods, storms, fires, lightning strikes and the like; and (ii) third party acts or omissions).
    - b) Misuse or abnormal use of the water heater.
    - c) Installation not in accordance with the Owner's Guide and Installation Instructions or with relevant statutory and local requirements in the State or Territory in which the water heater is installed.
    - d) Connection at any time to a water supply that does not comply with the water supply guidelines as outlined in the Owner's Guide and Installation Instructions.
    - e) Repairs, attempts to repair or modifications to the water heater by a person other than Rheem Service or a Rheem Accredited Service Agent.
    - f) Faulty plumbing or faulty gas or power supply.
    - g) Failure to maintain the water heater in accordance with the Owner's Guide and Installation Instructions.
    - h) Transport damage.
    - i) Fair wear and tear from adverse conditions (for example, corrosion).
    - j) Cosmetic defects.
    - k) Ice formation in the waterways of a water heater: where the electricity supply has been switched off or has failed and the water heater has not been drained in accordance with the instructions; or due to an ambient temperature below -20°C (including wind chill factor).
  - 2.8 Subject to any statutory provisions to the contrary, this warranty excludes any and all claims for damage to furniture, carpet, walls, foundations or any other consequential loss either directly or indirectly due to leakage from the water heater, or due to leakage from fittings and/ or pipe work of metal, plastic or other materials caused by water temperature, workmanship or other modes of failure.
  - 2.9 If the water heater is not sized to supply the hot water demand in accordance with the guidelines in the Rheem water heater literature, any resultant fault will not be covered by the Rheem warranty.
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# RHEEM CONTINUOUS FLOW GAS WATER HEATER WARRANTY – AUSTRALIA ONLY

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## CONTINUOUS FLOW GAS WATER HEATER 862 627 MODELS

### 3. WHAT IS COVERED BY THE RHEEM WARRANTY FOR THE WATER HEATERS DETAILED IN THIS DOCUMENT

- 3.1 Rheem will repair or replace a faulty component of your water heater if it fails to operate in accordance with its specifications as follows:

What components are covered	The period from the date of installation in which the fault must appear in order to be covered	What coverage you receive
All components	Year 1	Repair and/or replacement of the faulty component, free of charge, including labour.
All components (only if the water heater is installed in a single-family domestic dwelling with a preset outlet temperature setting below 76°C)	Years 2 & 3	Repair and/or replacement of the faulty component, free of charge, including labour.
The heat exchanger (if the water heater is installed in a single-family domestic dwelling with a preset outlet temperature setting below 76°C)	Years 4 to 10	Replacement heat exchanger, free of charge. Installation and repair labour costs are the responsibility of the owner.
The heat exchanger (if the water heater is <u>not</u> installed in a single-family domestic dwelling, and with a preset outlet temperature setting below 76°C)	Years 2 to 5	Replacement heat exchanger, free of charge. Installation and repair labour costs are the responsibility of the owner.

### 4. ENTITLEMENT TO MAKE A CLAIM UNDER THIS WARRANTY

- 4.1 To be entitled to make a claim under this warranty you need to:
- Be the owner of the water heater or have consent of the owner to act on their behalf.
  - Contact Rheem Service without undue delay after detection of the defect and, in any event, within the applicable warranty period.
- 4.2 You are **not** entitled to make a claim under this warranty if your water heater:
- Does not have its original serial numbers or rating labels.
  - Is not installed in Australia.

### 5. HOW TO MAKE A CLAIM UNDER THIS WARRANTY

- 5.1 If you wish to make a claim under this warranty, you need to:
- Contact Rheem on 131031 and provide owner's details, address of the water heater, a contact number and date of installation of the water heater or if that's unavailable, the date of manufacture and serial number (from the rating label on the water heater).
  - Rheem will arrange for the water heater to be tested and assessed on-site.
  - If Rheem determines that you have a valid warranty claim, Rheem will repair or replace the water heater in accordance with this warranty.
- 5.2 Any expenses incurred in the making of a claim under this warranty will be borne by you.

### 6. THE AUSTRALIAN CONSUMER LAW

- 6.1 Our goods come with guarantees that cannot be excluded under the *Australian Consumer Law*. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.
- 6.2 The Rheem warranty (set out above) is in addition to any rights and remedies that you may have under the *Australian Consumer Law*.

<p style="text-align: center;"><b>RHEEM AUSTRALIA PTY LTD</b>, A.B.N. 21 098 823 511, <a href="http://www.rheem.com.au">www.rheem.com.au</a> For Service Telephone 131 031 AUSTRALIA or 0800 657 335 NEW ZEALAND</p>
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